ENGINEERING TOMORROW



**Datasheets** 

# Danfoss scroll compressors **H series**



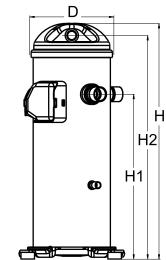
#### Datasheet, technical data

## Danfoss scroll compressor, HLP081T4

#### **General Characteristics**

Model number (on compressor nameplate)		HLP081T4LC6		
Code number for Singlepack*		120U1781		
Code number for Industrial pack**		120U1778		
Drawing number		0XR6089B-2		
Suction and discharge connections		Brazed		
Suction connection		7/8 " ODF		
Discharge connection		3/4 " ODF		
Oil sight glass		None		
Oil equalization connection		None		
Oil drain connection		None		
LP gauge port		None		
IPR valve		Yes		
Swept volume	6.77 in:	3/rev		
Displacement @ Nominal speed	682 cfh @ 2900 rpm -	823 cfh @ 3500 rpm		
Net weight	82 II	os		
Oil charge	53 oz, P	VE		
Maximum system test pressure Low Side / High side	- psi /	- psi		
Maximum differential test pressure	- psi			
Maximum number of starts per hour	-	-		
Refrigerant charge limit	12	12 lbs		
Approved refrigerants	R407	R407C		

#### **Dimensions**



## **Electrical Characteristics**

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 77°F	2.116 Ω
Winding resistance between phases 1-3 +/- 7% at 77°F	2.090 Ω
Winding resistance between phases 2-3 +/- 7% at 77°F	2.070 Ω
Rated Load Amps (RLA)	11 A
Maximum Continuous Current (MCC)	17 A
Locked Rotor Amps (LRA)	87 A
Motor protection	Internal overload protector

D=7.2 inch, H=17.9 inch, H1=11 inch, H2=16.6 inch, H3=- inch

#### **Terminal box**



## **Recommended Installation torques**

Oil sight glass	39 ft.lbs
Power connections / Earth connection	2 ft.lbs / 1 ft.lbs

#### Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

## IP22

- 1: Screw connectors 10-32 UNF x 9.5
- 2: Earth connection
- 3: Power cable passage

Approvals: CE certified, UL certified (file SA11565), -

\*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

<sup>\*</sup>Singlepack: Compressor in cardboard box

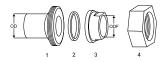


## Datasheet, accessories and spare parts

# Danfoss scroll compressor, HLP081T4

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131
Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4"~7/8"), (1-1/4"~3/4")	120Z0128
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5031

#### Solder sleeve adapter set



- 1: Rotolock adapter (Suc & Dis)
- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)

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## Datasheet, performance data

## Danfoss scroll compressor. HLP081T4

# Performance data at 60 Hz, ARI rating conditions

**R407C** 

Cond. temp.		1		1	ating temperature	1 '	1	. –	
in °F (tc)	-20	-10	0	10	20	30	40	45	55
ooling capacit	ty in Btu/h								
90	19 799	26 141	34 232	44 255	56 394	70 832	87 752	97 199	118 184
100	-	24 873	32 543	42 107	53 747	67 648	83 991	93 136	113 487
110	-	23 590	30 824	39 914	51 042	64 391	80 145	88 980	108 683
120	-	-	28 931	37 532	48 134	60 917	76 067	84 585	103 626
130	-	-	-	34 816	44 877	57 081	71 612	79 807	98 171
140	-	-	-	-	41 126	52 736	66 635	74 499	92 173
150	-	-	-	-	-	47 738	60 990	68 517	85 486
ower input in	w								
90	4 689	4 651	4 627	4 606	4 576	4 525	4 441	4 383	4 227
100	-	5 238	5 208	5 183	5 153	5 104	5 025	4 971	4 825
110	-	5 870	5 836	5 812	5 783	5 740	5 669	5 620	5 486
120	-	-	6 524	6 502	6 479	6 444	6 385	6 342	6 224
130	-	-	-	7 267	7 253	7 229	7 184	7 150	7 050
140	-	-	-	-	8 116	8 107	8 079	8 054	7 976
150	-	-	-	-	-	9 089	9 081	9 068	9 014
urrent consun	nption in A								
90	5.94	6.04	6.15	6.28	6.43	6.59	6.78	6.87	7.08
100	-	6.96	7.13	7.27	7.38	7.47	7.54	7.57	7.60
110	-	7.55	7.81	8.00	8.13	8.19	8.19	8.16	8.06
120	-	-	8.37	8.65	8.84	8.91	8.88	8.83	8.64
130	-	-	-	9.39	9.67	9.81	9.79	9.73	9.50
140	-	-	-	-	10.81	11.04	11.09	11.04	10.81
150	-	-	-	-	-	12.78	12.93	12.92	12.73
lass flow in lbs	s/h								
90	279	362	465	591	739	913	1 113	1 223	1 466
100	-	363	465	591	740	914	1 116	1 228	1 473
110	-	363	465	590	740	916	1 120	1 233	1 481
120	-	-	462	587	738	916	1 122	1 236	1 488
130	-	-	-	579	731	911	1 120	1 236	1 491
140	-	-	-	-	717	899	1 111	1 229	1 488
150	-	-	-	-	-	878	1 093	1 213	1 477
neray Efficien	cy Ratio (E.E.R.	١							
90	4.22	5.62	7.40	9.61	12.32	15.65	19.76	22.18	27.96
100	-	4.75	6.25	8.12	10.43	13.25	16.71	18.74	23.52
110	_	4.02	5.28	6.87	8.83	11.22	14.14	15.83	19.81
120	-	-	4.43	5.77	7.43	9.45	11.91	13.34	16.65
	_	-	-	4.79	6.19	7.90	9.97	11.16	13.92
130		1	Į	+ •	1	1	+		
130 140	_	_	_	_	5.07	6.51	8.25	9.25	11.56

# Nominal performance at to = 45 °F, tc = 130 °F

Cooling capacity	79 807	Btu/h	Current consumption	9.73	Α
Power input	7 150	W	Mass flow	1 236	lbs/h
E.E.R.	11.16				

T 0 : Evaporating temperature at dew point

T C : Condensing temperature at dew point

Rating conditions : Superheat = 20  $^{\circ}F$  , Subcooling = 15  $^{\circ}F$ 

All performance data +/- 5%

## Pressure switch settings

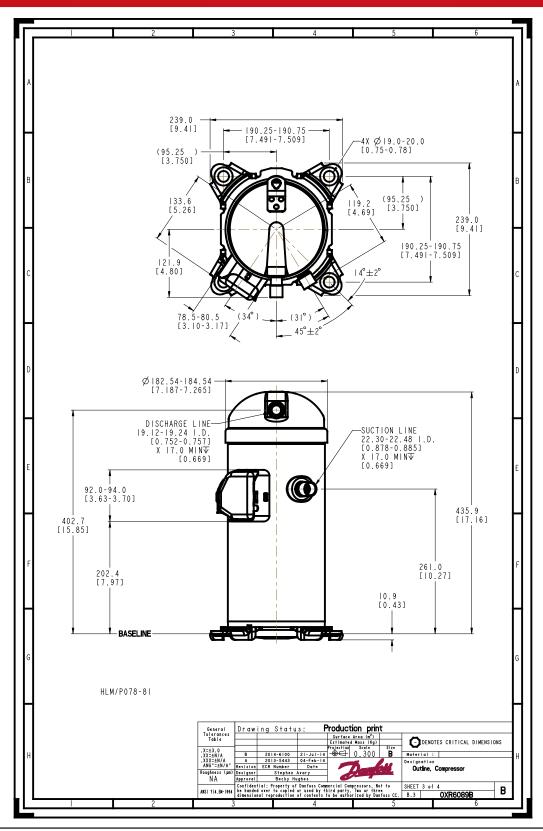
Maximum HP switch setting	435	psi(g)
Minimum LP switch setting	7	psi(g)
LP pump down setting	15	psi(g)

#### Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

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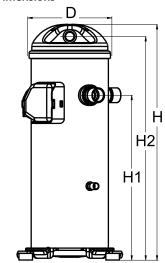
#### Datasheet, technical data

## Danfoss scroll compressor, HLP081T4

#### **General Characteristics**

Model number (on compressor nameplate)		HLP081T4LC8		
Code number for Singlepack*		120U1786		
Code number for Industrial pack**		120U1783		
Drawing number		0XR6089B-2		
Suction and discharge connections		Brazed		
Suction connection		7/8 " ODF		
Discharge connection		3/4 " ODF		
Oil sight glass		None		
Oil equalization connection		None		
Oil drain connection		None		
LP gauge port		None		
IPR valve		Yes		
Swept volume	6.77 in:	3/rev		
Displacement @ Nominal speed	682 cfh @ 2900 rpm -	823 cfh @ 3500 rpm		
Net weight	82 II	os		
Oil charge	53 oz, P	53 oz, PVE		
Maximum system test pressure Low Side / High side	- psi / - psi			
Maximum differential test pressure	- psi			
Maximum number of starts per hour	-	-		
Refrigerant charge limit	12	12 lbs		
Approved refrigerants	R40	7C		

#### **Dimensions**



#### **Electrical Characteristics**

Nominal voltage	380-415V/3/50Hz - 460V/3/60Hz
Voltage range	342-457 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 77°F	2.116 Ω
Winding resistance between phases 1-3 +/- 7% at 77°F	2.090 Ω
Winding resistance between phases 2-3 +/- 7% at 77°F	2.070 Ω
Rated Load Amps (RLA)	11 A
Maximum Continuous Current (MCC)	17 A
Locked Rotor Amps (LRA)	87 A
Motor protection	Internal overload protector

D=7.2 inch, H=17.9 inch, H1=11 inch, H2=16.6 inch, H3=- inch

#### **Terminal box**



#### **Recommended Installation torques**

Oil sight glass	39 ft.lbs
Power connections / Earth connection	2 ft.lbs / 1 ft.lbs

#### Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

- \*Singlepack: Compressor in cardboard box
- \*\*Industrial pack: 12 or 16 Unboxed compressors on pallet

IP22

- 1: Screw connectors 10-32 UNF x 9.5
- 2: Earth connection
- 3: Power cable passage

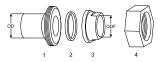


## Datasheet, accessories and spare parts

# Danfoss scroll compressor, HLP081T4

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Solder sleeve, P04 (1-1/4" Rotolock, 3/4" ODF)	8153008
Angle adapter, C04 (1-1/4" Rotolock, 3/4" ODF)	8168006
Rotolock valve, V04 (1-1/4" Rotolock, 3/4" ODF)	8168029
Gasket, 1-1/4"	8156131
Rotolock accessories, sets	Code no.
Solder sleeve adapter set (1-1/4"~7/8"), (1-1/4"~3/4")	120Z0128
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
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Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5031

#### Solder sleeve adapter set



- 1: Rotolock adapter (Suc & Dis)
- 2: Gasket (Suc & Dis)
- 3: Solder sleeve (Suc & Dis)
- 4: Rotolock nut (Suc & Dis)



## Datasheet, performance data

## Danfoss scroll compressor. HLP081T4

# Performance data at 60 Hz, ARI rating conditions

**R407C** 

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in °F (tc)	-20	-10	0	10	20	30	40	45	55
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		4.02	5.28	6.87	8.83	11.22	14.14	15.83	19.81
110		-	4.43	5.77	7.43	9.45	11.91	13.34	16.65
110 120	_			<b>-</b>		1		1	
120	-	_	_	4 79	6 19	7 90	9 97	11 16	13 92
		-	-	4.79	6.19 5.07	7.90 6.51	9.97 8.25	11.16 9.25	13.92 11.56

# Nominal performance at to = 45 °F, tc = 130 °F

Cooling capacity	79 807	Btu/h	Current consumption	9.73	Α
Power input	7 150	W	Mass flow	1 236	lbs/h
E.E.R.	11.16				

T 0 : Evaporating temperature at dew point

T C : Condensing temperature at dew point

Rating conditions : Superheat = 20  $^{\circ}F$  , Subcooling = 15  $^{\circ}F$ 

All performance data +/- 5%

## Pressure switch settings

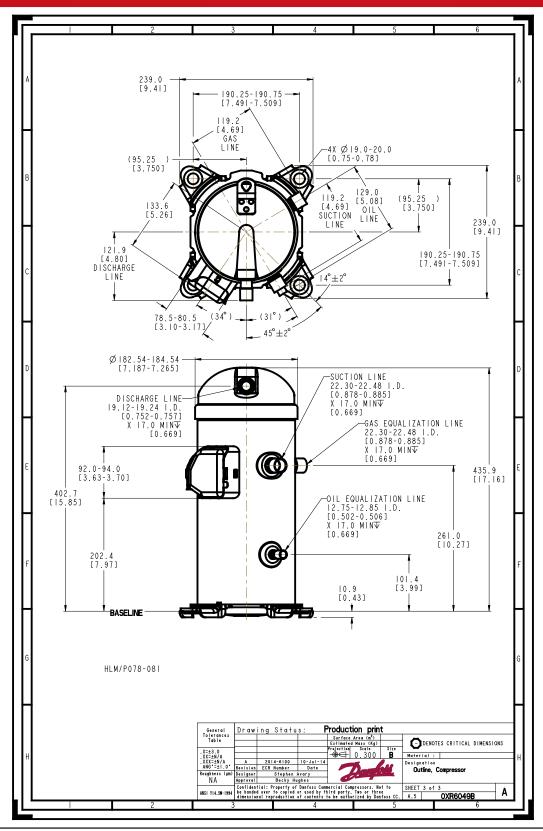
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Minimum LP switch setting	7	psi(g)
LP pump down setting	15	psi(g)

#### Sound power data

Sound power level	74	dB(A)
With accoustic hood	69	dB(A)

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