

***G7SA-1 UPFLOW / HORIZONTAL - REPLACEMENT PARTS LIST**

DESCRIPTION	054C-T23A1	072C-T24B1	090C-T24B1	108C-T35C1	126C-T45D1
Blower Housing	297200R	297207R	N/A	N/A	N/A
Blower Housing (with Wheel)	N/A	N/A	1027001R	1027002R	1027002R
Blower Limit Switch	626611	626611	626611	626611	626611
Blower Motor	1027377R	1027375R	1027378R	1027381R	1027382R
Blower Wheel	667251	667258	N/A	N/A	N/A
Burner Assembly	904820	904822	904824	904826	904828
Collector Pan (w Gasket)	1030014	1030015	1030016	1030017	905018
Burner Tube Manifold	664228	664229	664230	664231	664232
Control Board	1021573R	1021573R	1021573R	1021573R	1021573R
Door Set	904767	904768	904768	904769	904770
Door Switch	632693	632693	632693	632693	632693
Flame Sensor	632484	632484	632484	632484	632484
Fuse	632261	632261	632261	632261	632261
Gas Valve	624775	624775	624775	624775	624775
Heat Exchanger	904779	904780	904781	904868	904785
High Temperature Hose (Not Shown)	299152	299152	299152	299153	299154
Ignitor Assembly (Nitride)	921074	921074	921074	921074	921074
Igniter Bracket (Not Shown)	299261	299261	299261	299261	299261
Inducer Gasket (Not Shown)	689988	689988	689988	689988	689988
Inducer Motor	904999	904999	904999	904999	904999
Inshot Burner	661134	661134	661134	661134	661134
Main Air Limit	626617	626614	626616	626616	626613
Motor Choke	N/A	622340	622340	622340	622340
Motor Mount Kit	904980	904951	904907	904951	904951
Orifice (Natural Gas)	661047	661047	661047	661047	661047
Pressure Switch	632489	632488	632495	632495	632487
Roll-Out Limit Switch	626610	626610	626610	626610	626610
Set of Wires (Not Shown)	1027173	1028467	1028467	1027174	1027174
Top Panel	295911R	295912R	295912R	295913R	295914R
Transformer	622341	622341	622341	622341	622341

Please specify the correct Model No., Serial No, and part number(s) when ordering parts from the nearest authorized dealer or service center.

[FOR COMPONENT LOCATIONS, SEE PAGE 3.](#)

*G7SA-1 UPFLOW / HORIZONTAL - COMPONENT LOCATION

