



# Service Information

File In/With: –		SI0521	
		New	1022
Equipment Affected: Centrifugal Chillers			
HT / OT / YT / YK Preventive Maintenance Kits			

## GENERAL

New Dual Oil Filter Preventive Maintenance Kits have been created for Centrifugal Compressor Chillers. The PM Kits and contents are listed in the following table. Refer to the Table to ID and order the applicable kit.

### Centrifugal Chiller PM Kits - Single Filter

KIT PN (Single Filter)	KIT PN	ITEM	DESCRIPTION	YORK PN	QTY
366-94952-001	Kit, PM, HT 090-360	1	Kit, Cartridge, Filter	026-14642-000	1
		2	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		3	Filter Drier, 3/8 SAE Flare	026-14777-016	1
		4	Filter Cartridge	026-15761-000	1
		5	Dehydrator, 1/4 Male FLA	026-17295-000	2
		6	Kit, Gaskets/Orings	028-08312-002	1
		7	Connector	666-25464-000	1
		8	Connector	666-25465-000	1
366-94952-002	Kit, PM, HT 390-640	1	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		2	Filter Drier, 3/8 SAE Flare	026-14777-016	1
		3	Filter Cartridge	026-15761-000	1
		4	Dehydrator, 1/4 Male FLA	026-17295-000	2
		5	Kit, Gaskets/Orings	028-08312-001	1
		6	Kit, Gaskets/Orings	028-08312-002	2
		7	Kit, Gaskets/Orings	028-08312-003	1
		8	Kit, Gaskets/Orings	028-08312-004	1
		9	Kit, Filter Spring / Element	392-10719-000	1
		10	Connector	666-25464-000	1
		11	Connector	666-25465-000	1

Work on this equipment should only be done by properly trained personnel who are qualified to work on this type of equipment. Failure to comply with this requirement could expose the worker, the equipment and the building and its inhabitants to the risk of injury or property damage.

The instructions on this service information letter are written assuming the individual who will perform this work is a fully trained HVAC & R journeyman or equivalent, certified in refrigerant handling and recovery techniques, and knowledgeable with regard to electrical lock out/tag out procedures. The individual performing this work should be aware of and comply with all Johnson Controls, national, state and local safety and environmental regulations while carrying out this work. Before attempting to work on any equipment, the individual should be thoroughly familiar with the equipment by reading and understanding the associated service literature applicable to the equipment. If you do not have this literature, you may obtain it by contacting a Johnson Controls Service Office.

Should there be any question concerning any aspect of the tasks outlined in this bulletin, please consult a Johnson Controls Service Office prior to attempting the work. Please be aware that this information may be time sensitive and that Johnson Controls reserves the right to revise this information at any time. Be certain you are working with the latest information.

KIT PN (Single Filter)	KIT PN	ITEM	DESCRIPTION	YORK PN	QTY
366-94952-003	Kit, PM, HT A1/A3-E3/E2 Mod A	1	Filter Cartridge	026-14642-000	1
		2	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		3	Filter Cartridge	026-15761-000	1
		4	Kit, Gaskets/Orings	028-08312-002	1
		5	STR 1/4 Male FLA	029-16764-000	1
366-94952-004	Kit, PM, HT Others	1	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		2	Filter Cartridge	026-15761-000	1
		3	Kit, Gaskets/Orings	028-08312-001	1
		4	Kit, Gaskets/Orings	028-08312-002	2
		5	Kit, Gaskets/Orings	028-08312-003	1
		6	Kit, Gaskets/Orings	028-08312-004	1
		7	STR 1/4 Male FLA	029-16764-000	1
		8	Kit, Filter Spring / Element	392-10719-000	1
366-94952-005	Kit, PM, OT 090-360	1	Filter Cartridge	026-14642-000	1
		2	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		3	Filter Drier, 3/8 SAE Flare	026-14777-016	1
		4	Dehydrator, 1/4 Male FLA	026-17295-000	2
		5	Connector	666-25464-000	1
		6	Connector	666-25465-000	1
366-94952-006	Kit, PM, OT 390-640	1	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		2	Filter Drier, 3/8 SAE Flare	026-14777-016	1
		3	Dehydrator, 1/4 Male FLA	026-17295-000	2
		4	Kit, Gaskets/Orings	082-08312-001	1
		5	Kit, Gaskets/Orings	082-08312-002	1
		6	Kit, Gaskets/Orings	082-08312-003	1
		7	Kit, Gaskets/Orings	082-08312-004	1
		8	Kit, Filter Spring / Element	392-10719-000	1
		9	Connector	666-25464-000	1
		10	Connector	666-25465-000	1
366-94952-007	Kit, PM, OT A1,A3-K3, E3	1	Kit, Filter Cartridge	026-14642-000	1
		2	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		3	STR 1/4 Male FLA	029-16764-000	1
366-94952-008	Kit, PM, OT (LTD108-LTD126 Compressors)	1	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		2	Kit, Gaskets	028-08312-KIT	1
		3	STR 1/4 Male FLA	029-16764-000	1
		4	Kit, Filter Spring / Element	392-10719-000	1
366-94952-009	Kit, PM, YT A-G, OT others	1	Cartridge, Filter, 15Micron	026-11225-000	1
		2	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		3	Kit, Gasket	028-08312-KIT	1
		4	Strainer	029-21710-000	1
366-94952-010	Kit, PM, YT Style H	1	Filter Drier, 1/2 SAE Flare	026-14777-007	2
		2	Element, Filter	026-35961-000	1
		3	Kit, Gasket	028-08312-KIT	1
		4	Strainer	029-21710-000	1

KIT PN (Single Filter)	KIT PN	ITEM	DESCRIPTION	YORK PN	QTY
366-94952-011	Kit, PM, YT Syle J w/ Long Filter	1	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		2	Filter Drier	026-32841-000	1
		3	Element, Filter	026-35961-000	1
		4	Kit, Gasket	028-08312-KIT	1
		5	Seal	028-12709-000	2
		6	Strainer	029-21710-000	1
366-94952-012	Kit, PM, YT Syle J w/ Short Filter	1	Filter Drier, 1/2 SAE Flare	026-14777-007	1
		2	Filter, Drier	026-32841-000	1
		3	Element, Filter	026-37915-000	1
		4	Seal	028-12709-000	2
		5	Seal, Oring	028-14404-000	1
		6	Strainer	029-21710-000	1
366-94952-013	Kit, PM, YK A-C	1	Dehydrator	026-13508-000	2
		2	Oring	028-08312-005	1
		3	Kit, Oil Filter	392-10719-000	1
366-94952-014	Kit, PM, YK D/E Long Filter w Spring	1	Dehydrator	026-13508-000	2
		2	Kit, Gaskets/Oring	028-08312-005	1
		3	Kit, Filter Spring/Element	392-10719-000	1
366-94952-015	Kit, PM, YK D/E Short Filter	1	Dehydrator	026-13508-000	1
		2	Kit, Filter	364-50438-000	1
366-94952-016	Kit, PM, YK F/G (Prior to Aug 2016)	1	Filter Drier	026-37563-000	1
		2	Oring	028-12961-012	2
		3	Kit, Oil Filter	364-50438-000	1
366-94952-019	Kit, PM, YK G and Later w/ Spin on Filter	1	Filter Drier	026-37563-000	1
		2	Filter, Oil (Spin on)	026-48202-000	1
		3	Seal, O-ring	028-12961-012	2

### Centrifugal Chiller PM Kits - Dual Filter

KIT PN (Dual Filter)	KIT PN	ITEM	DESCRIPTION	YORK PN	QTY
366-94952-213	Kit, PM, YK A-C (Dual Oil Filter)	1	Dehydrator	026-13508-000	2
		2	Oring	028-08312-005	2
		3	Kit, Oil Filter	392-10719-000	2
366-94952-214	Kit, PM, YK D/E Long Filter (Dual Oil Filter)	1	Dehydrator	026-13508-000	2
		2	Kit, Gaskets/Oring	028-08312-005	2
		3	Kit, Filter Spring/Element	392-10719-000	2
366-94952-215	Kit, PM, YK D/E Short Filter (Dual Oil Filter)	1	Dehydrator	026-13508-000	1
		2	Kit, Filter	364-50438-000	2
366-94952-216	Kit, PM, YK F/G (Prior to Aug 2016) (Dual Oil Filter)	1	Filter Drier	026-37563-000	1
		2	Oring	028-12961-012	2
		3	Kit, Oil Filter	364-50438-000	2
366-94952-219	Kit, PM, YK G and Later w Spin on Filter (Dual Oil Filter)	1	Filter Drier	026-37563-000	1
		2	Filter, Oil (Spin on)	026-48202-000	2
		3	Seal, O-ring	028-12961-012	2