

SAMPLE MODEL NUMBER

Y 2 3 A N 2 4 B 1 A A C A B A

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This replacement parts list is based on first production units only. It is not intended to be a comprehensive parts list.

Part numbers indicated by bold numerals represent new parts.

**CABINET COMPONENTS**

Description	Part Number	Model		
		Y22	Y23	Y24
Bracket, Door Latch	S1-073-19224-000	12	12	12
Bracket, Latch	S1-073-19226-000	12	12	12
Bracket, Support Motor	S1-026-25556-000	4	-	-
Clamp, Motor	S1-026-25568-000	-	3	4
Channel, Upright	S1-373-16066-045	1	1	1
Channel, Upright	S1-373-16066-047	3	3	3
Channel, Upright	S1-373-16066-049	2	2	2
Channel, Upright	S1-073-18639-000	1	1	1
Channel, Upright	S1-073-15240-000	2	2	2
Channel, Ext. Upright	S1-073-26009-000	1	1	1
Channel, Roof Joint	S1-373-16066-076	5	5	5
Fan, Prop., 24" Dia., CW, 3 Bl., 25 Deg., 1/2" Bore	S1-026-25511-000	4	-	-
Fan, Prop., 24" Dia., 4 Bl., 38 Deg.	S1-026-35534-000	-	3	4
Frame, Perimeter Cond	S1-073-15249-000	1	1	1
Frame, Perimeter Cond	S1-073-15248-000	1	1	1
Frame, Filter Bag, Slide	S1-029-22123-000	3	3	3
Frame, Perimeter End	S1-073-20171-000	1	1	1
Frame, Perimeter End P.E.	S1-073-16140-000	1	1	1
Frame, Perimeter P.E.	S1-073-16139-000	1	1	1
Frame, Perimeter P.E.	S1-073-16138-000	1	1	1
Guard, Coil, Wireform	S1-026-34582-000	10	10	10
Guard, Fan	S1-026-34562-000	4	3	4
Hinge, Door 4"	S1-029-22174-000	12	12	12
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	12	12	12
Mount, Motor	S1-026-34581-000	-	3	4
Panel, Coil Side (V-condenser Pnl)	S1-073-15239-000	-	5	6
Panel, V-condenser Coil	<b>S1-073-21739-000</b>	3	-	-
Panel, Fan Deck	S1-073-15242-000	-	1	-
Panel, Fan Deck	S1-073-15243-000	2	1	2
Panel, Roof	S1-073-15906-000	4	4	4
Panel, Roof	S1-073-15907-000	1	1	1
Panel, Roof Heat Section	S1-073-15905-000	1	1	1
Plate, Door Latch	S1-073-19225-000	12	12	12
Post, Corner Cond	S1-073-15234-000	2	2	2
Post, Corner P.E.	S1-373-16066-053	1	1	1
Post, Corner P.E.	S1-373-16066-051	1	1	1
Panel, Door	S1-373-16066-070	6	6	6
Tongue, Door Latch Slide	S1-029-22121-000	12	12	12
Gasket, Strip 1/2" X 10.0" (Order By Ft.)	S1-028-12049-000	-	-	-
Rainshield, 8.75" X 1.0" Bore	S1-062-30549-000	4	-	-

**SUPPLY AIR COMPONENTS**

**BOTTOM SUPPLY**

**POSITION 4=A OR D**

**POSITION 5 & 6 = N2, N4, S2, S4, E4, E8, OR E1**

Panel, Rear	S1-373-18607-006	1	1	1
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**POSITION 4= A OR D**  
**POSITION 5 & 6 = N7, OR S7 (40 TON ONLY)**

Description	Part Number	Model		
		Y22	Y23	Y24
Panel, Blockoff, Side	<b>S1-073-15224-000</b>	-	-	1

**POSITION 4 = A OR D**  
**POSITION 5 & 6 = C0**

Panel, Door	S1-373-16066-070	1	1	1
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**POSITION 4 = A OR D**  
**POSITION 5 & 6 = W1, W2, OR X1**

Panel, Door	S1-373-16066-070	1	1	1
Tongue, Door Latch Slide	S1-029-22121-000	1	1	1
Knob, Door, 1" Exposed Thread	S1-029-22122-000	1	1	1

**REAR SUPPLY**

**POSITION 4 = B OR E**  
**POSITION 5 & 6 = N2, N4, S2, OR S4**

Panel, Blockoff, Side	<b>S1-073-15224-000</b>	1	1	1
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**POSITION 4 = B OR E**  
**POSITION 5 & 6 = N2, N4, S2, OR S4**

Panel, Blockoff, Side	<b>S1-073-15224-000</b>	1	1	1
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**POSITION 4 = B OR E**  
**POSITION 5 & 6 = N7, OR S7 (40 TON ONLY)**

Panel, Blockoff, Side	<b>S1-073-15224-000</b>	1	1	1
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**POSITION 4 = B OR E**  
**POSITION 5 & 6 = C0**

Panel, Door	<b>S1-373-16198-070</b>	1	1	1
Tongue, Door Latch, Slide	S1-029-22121-000	1	1	1
Knob, Door, 1" Exposed Thread	S1-029-22122-000	1	1	1
Panel, Blockoff, Side	<b>S1-073-15224-000</b>	1	1	1

**FRONT SUPPLY**

**POSITION 4 = C OR F**  
**POSITION 5 & 6 = N2, N4, N7, E1, E4, E8, C0, W1, W2, X1, X2**

Panel, Rear	S1-373-18607-006	1	1	1
Panel, Blockoff, Side	<b>S1-073-15224-000</b>	-	-	-

**ELECTRICAL COMPONENTS INCLUDING COMPRESSORS AND CONDENSER FAN MOTORS**  
**208/230-3-60 VOLTAGE CODE 2 = NOMENCLATURE 7TH POSITION**

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 2**  
**POSITION 8 = M, N, O, Q, R**  
**POSITION 14 = H, I, J**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M36WC</b>	S1-015-03151-004	2	-	-
<b>Compressor, ZR12M3TWC</b>	S1-015-02917-004	-	3	4



POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 2

POSITION 8 = M, N, O, Q, R

POSITION 14 = H, I, J (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Contactora, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactora, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactora, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactora, Elec., 3 Pole, 50 Amp., 24V	S1-024-25846-000	-	3	4
Contactora, Elec., 3 Pole, 60 Amp.	S1-024-25848-000	2	-	-
Control, Pressure, Spno	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	2	2	2
Fuse, Dual, 20 Amp., 250V, 9 x 16 x 2	S1-025-05750-000	-	3	-
Fuse, Dual, 25 Amp., 250V, .56x	S1-025-26338-000	2	-	-
Fuse, Dual, 30 Amp., 250V, 9 x 16 x 2	S1-025-04649-000	-	-	3
Fuse, Dual, 60 Amp., 250V, 13 x 16 x 3	S1-025-13292-000	-	9	12
Fuse, Dual, 70 Amp., 250V, 3/4x	S1-025-18539-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max. 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	2	-	-
Fuseholder, #19, 30 Amp., 250V, 3 Pole	S1-025-18281-000	-	1	1
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	3	4
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 208/230V</b>	S1-024-32068-001	-	3	4
<b>Motor, Fan, 3/4HP, 208/230V</b>	S1-024-19879-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	-	2	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	1	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 208/230V	<b>S1-025-37431-001</b>	1	1	1

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**

**POSITION 7 = 2**

**POSITION 8 = A, C**

**POSITION 14 = D, E, F**

Description	Part Number	Model		
		Y22	Y23	Y24
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	-	-	1
<b>Compressor, ZR12M3TWC</b>	S1-015-02917-004	-	-	4
Contact, Elec., 3 Pole	S1-024-26051-000	-	-	4
Contact, Elec., 3 Pole, 50 Amp., 24V	S1-024-25846-000	-	-	4
Control, Pressure, Spno	S1-024-27557-000	-	-	1
Controller, Synthesis	S1-031-01918-000	-	-	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuse, Dual, 30 Amp., 250V, 9 x 16 x 2	S1-025-04649-000	-	-	3
Fuse, Dual, 60 Amp., 250V, 13 x 16 x 3	S1-025-13292-000	-	-	12
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Fuseholder, #19, 30 Amp., 250V, 3 Pole	S1-025-18281-000	-	-	1
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	-	-	4
Hinge, 4"	S1-029-22171-000	-	-	2
Latch, Door Safety	<b>S1-029-21185-000</b>	-	-	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	-	-	1
<b>Motor, Fan, 1 1/4HP, 208/230V</b>	S1-024-32068-001	-	-	4
Pressure, Tap	S1-023-16881-000	-	-	1
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	-	-	1
Sensor, Discharge Air Temperature	S1-031-01915-000	-	-	1
Sensor, Return Air Temperature	S1-031-01917-000	-	-	1
Terminal Block, 1 Pole	S1-025-32615-000	-	-	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	-	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	-	-	1
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	-	1
Transformer, 208/230V	<b>S1-025-37431-001</b>	-	-	1

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**

**POSITION 7 = 2**

**POSITION 8 = M, N, O, Q, R**

**POSITION 14 = D, E, F**

Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	-	-	1
<b>Compressor, ZR12M3TWC</b>	S1-015-02917-004	-	-	4
Contact, Elec., 3 Pole	S1-024-26051-000	-	-	4
Contact, Elec., 3 Pole, 50 Amp., 24V	S1-024-25846-000	-	-	4
Control, Pressure, Spno	S1-024-27557-000	-	-	1
Controller, Motor, 1HP, 208/230V	S1-024-32028-004	-	-	1
Controller, Synthesis	S1-031-01919-000	-	-	1
Transducer, Duct Pressure	S1-031-01209-700	-	-	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuse, Dual, 30 Amp., 250V, 9 x 16 x 2	S1-025-04649-000	-	-	3
Fuse, Dual, 60 Amp., 250V, 13 x 16 x 3	S1-025-13292-000	-	-	12
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2



POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 2

POSITION 8 = M, N, O, Q, R

POSITION 14 = D, E, F (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #19, 30 Amp., 250V, 3 Pole	S1-025-18281-000	-	-	1
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	-	-	4
Hinge, 4"	S1-029-22171-000	-	-	2
Latch, Door Safety	<b>S1-029-21185-000</b>	-	-	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	-	-	1
<b>Motor, Fan, 1 1/4HP, 208/230V</b>	S1-024-32068-001	-	-	4
Pressure, Tap	S1-023-16881-000	-	-	1
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	-	-	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	-	-	1
Sensor, Discharge Air Temperature	S1-031-01915-000	-	-	1
Sensor, Outdoor Temperature	S1-031-01916-000	-	-	1
Sensor, Return Air Temperature	S1-031-01917-000	-	-	1
Switch, Lockout, O Def F	S1-025-32743-000	-	-	1
Terminal Block, 1 Pole	S1-025-32615-000	-	-	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	-	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	-	-	1
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	-	1
Transducer, Pressure	S1-025-37463-000	-	-	2
Transformer, 208/230V	<b>S1-025-37431-001</b>	-	-	1

POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 2

POSITION 8 = A, C

POSITION 14 = H, I, J

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M36WC</b>	S1-015-03151-004	2	-	-
<b>Compressor, ZR12M3TWC</b>	S1-015-02917-004	-	3	4
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 50 Amp., 24V	S1-024-25846-000	-	3	4
Contact, Elec., 3 Pole, 60 Amp.	S1-024-25848-000	2	-	-
Control, Pressure, Spno	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	2	2	2
Fuse, Dual, 20 Amp., 250V, 9 x 16 x 2	S1-025-05750-000	-	3	-
Fuse, Dual, 25 Amp., 250V, .56X	S1-025-26338-000	2	-	-
Fuse, Dual, 30 Amp., 250V, 9 x 16 x 2	S1-025-04649-000	-	-	3
Fuse, Dual, 60 Amp., 250V, 13 x 16 x 3	S1-025-13292-000	-	9	12
Fuse, Dual, 70 Amp., 250V, 3/4X	S1-025-18539-000	6	-	-

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**

**POSITION 7 = 2**

**POSITION 8 = A, C**

**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	2	-	-
Fuseholder, #19, 30 Amp., 250V, 3 Pole	S1-025-18281-000	-	1	1
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	3	4
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 208/230V</b>	S1-024-32068-001	-	3	4
<b>Motor, Fan, 3/4HP, 208/230V</b>	S1-024-19879-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	1	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 208/230V	<b>S1-025-37431-001</b>	1	1	1

**460-3-60 VOLTAGE CODE 4 = NOMENCLATURE 7TH POSITION**

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**

**POSITION 7 = 4**

**POSITION 8 = M, N, O, P, Q, R**

**POSITION 14 = H, I, J**

**POSITION 10 = C HPC**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	3	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	6	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole	S1-024-26051-000	1	-	-
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1



POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = M, N, O, P, Q, R

POSITION 14 = H, I, J

POSITION 10 = C HPC (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Controller, 2HP, 3.6 Amp., 460V	S1-024-32028-007	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	3	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #23, 30 Amp., 600V, 1 Pole	S1-025-35307-000	1	-	-
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 208-230/460V, 3 Pole</b>	S1-024-31439-000	1	-	-
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Fan, Prop., 3 Bl., 24" Dia., 25 Deg., 5/8" Bore	S1-026-35581-000	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Relay, Time Delay, 30 Sec	S1-024-32079-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Switch, Lockout, O Def F	S1-025-32743-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	2	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	2	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	-	-
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	2	2	2
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transducer, Pressure	S1-025-37463-000	2	2	2
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1



**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G**  
**POSITION 10 = C HPC**

Description	Part Number	Model		
		Y22	Y23	Y24
Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	3	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR16M2TWE</b>	S1-015-03153-004	-	2	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	-	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	6	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole	S1-024-26051-000	1	-	-
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	3	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #23, 30 Amp., 600V, 1 Pole	S1-025-35307-000	1	-	-
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 575V</b>	S1-024-31408-000	-	4	-
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	-	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Relay, Time Delay, 30 Sec	S1-024-32079-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, Outdoor Temperature	S1-031-01916-000	1	1	1

**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G**  
**POSITION 10 = C HPC (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Sensor, Return Air Temperature	S1-031-01917-000	1	1	1
Sensor, Discharge Air Temperature	S1-031-01915-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = H, I, J**  
**POSITION 10 = C HPC**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controller, 2HP, 3.6 Amp., 460V	S1-024-32028-007	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = H, I, J**  
**POSITION 10 = C HPC (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 208-230/460V, 3 Pole</b>	S1-024-31439-000	1	-	-
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Fan, Prop., 3 Bl., 24" Dia., 25 Deg., 5/8" Bore	S1-026-35581-000	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Relay, Time Delay, 30 Sec	S1-024-32079-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Switch, Lockout, O Def F	S1-025-32743-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	-	2	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	-	-
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transducer, Pressure	S1-025-37463-000	2	2	2
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = D, E, F**  
**POSITION 10 = C HPC**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controller, 2HP, 3.6 Amp., 460V	S1-024-32028-007	1	1	1
Controller, Synthesis	S1-031-01919-000	1	1	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = D, E, F**  
**POSITION 10 = C HPC (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06x	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 208-230/460V, 3 Pole</b>	S1-024-31439-000	1	-	-
<b>Motor, Fan, 1 1/4HP, 460-380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Fan, Prop., 3 Bl., 24" Dia., 25 Deg., 5/8" Bore	S1-026-35581-000	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Relay, Time Delay, 30 Sec	S1-024-32079-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, Return Air Temperature	S1-031-01917-000	1	1	1
Sensor, Discharge Air Temperature	S1-031-01915-000	1	1	1
Sensor, Outdoor Temperature	S1-031-01916-000	1	1	1
Switch, Lockout, O Def F	S1-025-32743-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transducer, Pressure	S1-025-37463-000	2	2	2
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = A, B, C, D

POSITION 14 = H, I, J

Description	Part Number	Model		
		Y22	Y23	Y24
Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contactora, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contactora, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactora, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactora, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1



POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = M, N, O, P, Q, R

POSITION 14 = H, I, J

Description	Part Number	Model		
		Y22	Y23	Y24
Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contactora, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contactora, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactora, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactora, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	-	2	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	-	-

POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = M, N, O, P, Q, R

POSITION 14 = H, I, J (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = M, N, O, P, Q, R

POSITION 14 = D, E, F

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controller, Synthesis	S1-031-01919-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, Outdoor Temperature	S1-031-01916-000	1	1	1



**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**

**POSITION 7 = 4**

**POSITION 8 = M, N, O, P, Q, R**

**POSITION 14 = D, E, F (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Sensor, Return Air Temperature	S1-031-01917-000	1	1	1
Sensor, Discharge Air Temperature	S1-031-01915-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	2	2	2
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 1 = ALL EXCEPT F**

**POSITION 5 & 6 = E1, E4, E8**

**POSITION 7 = 4**

**POSITION 8 = M, N, O, P, Q, R**

**POSITION 14 = G**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	-
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380/415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	-



**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, Outdoor Temperature	S1-031-01916-000	1	1	-
Sensor, Return Air Temperature	S1-031-01917-000	1	1	1
Sensor, Discharge Air Temperature	S1-031-01915-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	-	-
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
Contactora, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contactora, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Control, Pressure	S1-024-27557-000	1	-	-
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	-	-
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	-	-
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	-	-
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	-	-
Latch, Door Safety	<b>S1-029-21185-000</b>	1	-	-
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	-	-
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	-	-
Sensor, Return Air Temperature	S1-031-01917-000	1	-	-
Sensor, Discharge Air Temperature	S1-031-01915-000	1	-	-
Terminal Block, 1 Pole	S1-025-32615-000	2	-	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	-	-
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	-	-

**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	-	-

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 14 = H, I, J**  
**POSITION 10 = A HPC**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contactactor, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contactactor, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactactor, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactactor, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controller, 2HP, 3.6 Amp., 460V	S1-024-32028-007	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP 208-230/460V, 3 Pole</b>	S1-024-31439-000	1	-	-
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1

POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 4

POSITION 8 = A, B, C, D

POSITION 14 = H, I, J

POSITION 10 = A HPC (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Fan, Prop., 3 Bl., 24" Dia., 25 Deg., 5/8" Bore	S1-026-35581-000	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Switch, Lockout, O Def F	S1-025-32743-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transducer, Pressure	S1-025-37463-000	2	2	2
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

POSITION 5 & 6 = E1, E4, E8

POSITION 7 = 4

POSITION 8 = A, B, C, D

POSITION 14 = H, I, J

POSITION 10 = A HPC

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2



**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 14 = H, I, J**  
**POSITION 10 = A HPC (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	3	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 1 = Y, F, G**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 13 = A, B, C**  
**POSITION 14 = A, B, C**

Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	-	-	1
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	-	4
Contact, Elec., 3 Pole	S1-024-26051-000	-	-	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	-	4
Control, Pressure	S1-024-27557-000	-	-	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	-	-	2
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	-	12
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	-	5
Hinge, 4"	S1-029-22171-000	-	-	2

**POSITION 1 = Y, F, G**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 13 = A, B, C**  
**POSITION 14 = A, B, C (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Latch, Door Safety	<b>S1-029-21185-000</b>	-	-	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	-	-	1
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	-	4
Pressure, Tap	S1-023-16881-000	-	-	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	-	-	4
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	-	-	6
Relay, Time Delay, 30 Sec	S1-024-32079-000	-	-	4
Terminal Block, 1 Pole	S1-025-32615-000	-	-	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	-	2
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	-	-	1
Terminal Block, 10 Pole	S1-025-16100-000	-	-	1
Transformer, 24V TO 24V	S1-025-32699-000	-	-	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	-	-	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 14 = H, I, J**

Capacitor, Run, 15.0 MFD, 370V	S1-024-20446-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M3TWD</b>	S1-015-03152-004	2	-	-
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contactors, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contactors, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contactors, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactors, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	2	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5



**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = A, B, C, D**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	2	-	-
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
<b>Motor, Fan, 3/4HP, 460-1-60V</b>	S1-024-19878-000	4	-	-
Pressure, Tap	S1-023-16881-000	1	1	1
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G**

Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	-	1	1
<b>Compressor, ZR12M3TWD</b>	S1-015-02918-004	-	3	4
Contactora, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contactora, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	-	1	1
Transducer, Duct Pressure	S1-031-01209-700	-	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	-	2	2
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	-	3	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	-	3
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	-	9	12
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	2	2
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	4	5
Hinge, 4"	S1-029-22171-000	-	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	-	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	-	1	1
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-002	-	3	4
Pressure, Tap	S1-023-16881-000	-	1	1

**POSITION 1 = ALL EXCEPT F**  
**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 4**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = G (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	-	2	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	-	1	1
Sensor, Outdoor Temperature	S1-031-01916-000	-	1	1
Sensor, Return Air Temperature	S1-031-01917-000	-	1	1
Sensor, Discharge Air Temperature	S1-031-01915-000	-	1	1
Terminal Block, 1 Pole	S1-025-32615-000	-	2	2
Terminal Block, 1 Pole, 15 Amp., 150V	S1-025-32770-000	-	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	-	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	-	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	-	1	1

**575-3-60 VOLTAGE CODE 5 = NOMENCLATURE 7TH POSITION**

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 5**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = H, I, J**

Capacitor, Run, 10/440	S1-024-31404-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M2TWE</b>	S1-015-03153-004	2	-	-
<b>Compressor, ZR12M3TWE</b>	S1-015-02919-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 10 Amp., 600V, 13	S1-025-11910-000	2	3	-
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	-	-	3
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	-	9	12
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	6	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	2	4	5
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1

**POSITION 5 & 6 = E1, E4, E8**  
**POSITION 7 = 5**  
**POSITION 8 = M, N, O, P, Q, R**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 575V</b>	S1-024-31408-000	4	-	-
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-003	-	3	4
Pressure, Tap	S1-023-16881-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	2	-	-
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	2	2	2
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 1 Pole	S1-025-32615-000	-	2	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	1	1
Terminal Block, 2 Pole, 20 Amp., 250V	S1-025-30887-000	1	-	-
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	-	-
Terminal Block, 3 Pole, 760 Amp., 600V	S1-025-30110-000	-	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**POSITION 5 & 6 = ALL EXCEPT E1, E4, E8**  
**POSITION 7 = 5**  
**POSITION 8 = A, B, C, D**  
**POSITION 14 = H, I, J**

Capacitor, Run, 10/440	S1-024-31404-000	4	-	-
Circuit Breaker, 12 Amp., 250V	S1-024-34578-000	1	1	1
Circuit Breaker, 1 Pole, 3.2 Amp., 250V	S1-024-34532-000	1	1	1
<b>Compressor, ZR16M2TWE</b>	S1-015-03153-004	2	-	-
<b>Compressor, ZR12M3TWE</b>	S1-015-02919-004	-	3	4
Contact, Elec., 3 Pole, 40 Amp., 24V, 50/60 Hz	S1-024-25844-000	2	-	-
Contact, Elec., 2 Pole, 20 Amp., 24V, 50/60 Hz	S1-024-24101-000	4	-	-
Contact, Elec., 3 Pole	S1-024-26051-000	-	4	4
Contact, Elec., 3 Pole, 30 Amp., 24V, 50/60 Hz	S1-024-25955-000	-	3	4
Control, Pressure	S1-024-27557-000	1	1	1
Controls, PCB	S1-031-01997-000	1	1	1
Fuse, Dual, #1, 1.5 Amp., 600V, Time Delay, CC	S1-025-27750-000	2	2	2
Fuse, Dual, 10 Amp., 600V, 13	S1-025-11910-000	2	3	-
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	-	-	3
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	-	9	12
Fuse, Dual, 30 Amp., 600V, 13 x 16 x 5	S1-025-04650-000	6	-	-



POSITION 5 & 6 = ALL EXCEPT E1, E4, E8

POSITION 7 = 5

POSITION 8 = A, B, C, D

POSITION 14 = H, I, J (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Fuseholder, #23, 30 Amp., 600V, 2 Pole	S1-025-14213-000	1	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	3	4	5
Hinge, 4"	S1-029-22171-000	2	2	2
Latch, Door Safety	<b>S1-029-21185-000</b>	1	1	1
Lug, Electrical, 14-1/0 W	S1-025-19282-000	1	1	1
<b>Motor, Fan, 3/4HP, 575V</b>	S1-024-31408-000	4	-	-
<b>Motor, Fan, 1 1/4HP, 460/380-415V, 3 Pole</b>	S1-024-32068-003	-	3	4
Pressure, Tap	S1-023-16881-000	1	1	1
Resistor, 1K Ohm	<b>S1-031-01914-000</b>	1	1	1
Sensor, 10K Ohm, Return & Outdoor Temperature	S1-031-09130-000	2	2	2
Sensor, Supply Temperature	S1-031-09129-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	2	2	2
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Terminal Block, 3 Pole, 335 Amp., 600V	S1-025-20573-000	1	1	1
Transformer, 208/230/460V, 50/60 Hz	S1-025-33469-000	1	1	1
Transformer, 460/575V	<b>S1-025-37431-003</b>	1	1	1

**REFRIGERATION COMPONENTS** (Beginning Reference - Position 10 in Unit Model)

**CONDENSER COIL**

Coil, Condenser, RH	S1-373-21733-100	1	-	-
Header, System 2	<b>S1-373-21733-060</b>	1	-	-
Header, System 1	<b>S1-373-21733-050</b>	1	-	-
Coil, Condenser, LH	S1-373-21734-100	1	-	-
Header, System 2	<b>S1-373-21733-060</b>	1	-	-
Header, System 1	<b>S1-373-21733-050</b>	1	-	-
Coil, Condenser	S1-373-15295-001	-	1	1
Header, 1-1/8"	S1-373-15295-050	-	1	1
Header, 5/8"	S1-373-15295-060	-	1	1
Distributor, 2 Feed	S1-026-25559-000	-	1	1
Coil, Condenser	S1-373-15960-001	-	1	1
Header, 1-1/8"	S1-373-15295-050	-	1	1
Header, 5/8"	S1-373-15295-060	-	1	1
Distributor, 2 Feed	S1-026-25559-000	-	1	1

**EVAPORATOR COIL & PIPING COMPONENTS**

POSITION 10 = C, D, K, L

POSITION 14 = D, E, F, G, H, I, J

Coil, Evaporator	<b>S1-373-21995-106</b>	1	-	-
Coil, Evaporator	<b>S1-373-17165-105</b>	-	1	-
Coil, Evaporator	<b>S1-373-17165-105</b>	-	-	1



**POSITION 10 = C, D, K, L**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
TXV-Distributor Assy., 18 Tube	S1-025-33471-000	1	-	-
TXV-Distributor Assy., 18 Tube, w/HGBP	S1-025-33472-000	1	-	-
TXV-Distributor Assy., 12 Tube	S1-025-32658-001	-	3	-
TXV-Distributor Assy., 14 Tube	S1-025-32658-002	-	-	4
Valve, Thermal Expansion	S1-022-08912-000	-	3	4
Adapter, Nozzle, Size 4	S1-022-08985-000	-	1	1
Hot Gas Bypass	S1-022-08989-000	1	1	1
Core, V Port	S1-022-02475-000	14	17	17
Stem, Valve	S1-022-08017-000	14	17	17
Filter Drier	S1-026-35458-000	2	-	-
Filter Drier	S1-026-35475-000	-	3	3
Indicator, Moisture	S1-026-15305-000	2	-	-
Indicator, Moisture	S1-026-12865-000	-	3	3
Control, Pressure	S1-025-33450-000	2	3	3
Control, Pressure	S1-025-33451-000	2	3	3
Control, Refrigerant	S1-025-38404-000	2	2	2

**POSITION 10 = A,B, I, J**  
**POSITION 14 = D, E, F, G, H, I, J**

Coil, Evaporator	<b>S1-373-21995-105</b>	1	-	-
Coil, Evaporator	<b>S1-373-17165-104</b>	-	1	-
Coil, Evaporator	<b>S1-373-17165-106</b>	-	-	1
TXV-Distributor Assy., 18 Tube	S1-025-33471-000	2	-	-
TXV-Distributor Assy., 12 Tube	S1-025-32658-001	-	3	-
TXV-Distributor Assy., 14 Tube	S1-025-32658-002	-	-	4
Valve, Thermal Expansion	S1-022-08912-000	-	3	4
Core, V Port	S1-022-02475-000	14	17	22
Stem, Valve	S1-022-08017-000	14	17	22
Filter Drier	S1-026-35458-000	2	3	4
Indicator, Moisture	S1-026-15305-000	2	3	4
Control, Pressure	S1-025-33450-000	2	3	4
Control, Pressure	S1-025-33451-000	2	3	4
Control, Refrigerant	S1-025-38404-000	2	3	4

**POSITION 10 = E, F, M, N**  
**POSITION 14 = D, E, F, G, H, I, J**

Coil, Evaporator	<b>S1-373-17165-106</b>	-	1	-
Coil, Evaporator	<b>S1-373-17354-109</b>	-	-	1
TXV-Distributor Assy., 16 Tube	S1-025-32685-000	-	3	-
TXV-Distributor Assy., 14 Tube	S1-025-32658-002	-	-	4
Valve, TXV	S1-022-08992-000	-	3	-
Valve, TXV	S1-022-08912-000	-	-	4
Hot Gas Bypass	S1-022-08989-000	-	-	1
Core, V Port	S1-022-02475-000	-	17	22
Stem, Valve	S1-022-08017-000	-	17	22
Filter Drier	S1-026-35475-000	-	3	4
Indicator, Moisture	S1-026-12865-000	-	3	4
Control, Pressure	S1-025-33450-000	-	3	4

**POSITION 10 = E, F, M, N**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Control, Pressure	S1-025-33451-000	-	3	4
Control, Refrigerant	S1-025-38404-000	-	2	2

**POSITION 10 = G, H, O, P**  
**POSITION 14 = D, E, F, G, H, I, J**

Coil, Evaporator	<b>S1-373-17354-108</b>	-	-	1
TXV-Distributor Assy., 14 Tube	S1-025-32658-002	-	-	4
Core, V Port	S1-022-02475-000	-	-	22
Stem, Valve	S1-022-08017-000	-	-	22
Filter Drier	S1-026-35475-000	-	-	4
Indicator Moisture	S1-026-12865-000	-	-	4
Control, Pressure	S1-025-33450-000	-	-	4
Control, Pressure	S1-025-33451-000	-	-	4
Control, Refrigerant	S1-025-38404-000	-	-	2

**POSITION 10 = E, F, M, N**  
**POSITION 14 = A, B, C**

Coil, Evaporator	<b>S1-373-17354-102</b>	-	-	1
TXV-Distributor Assy., 14 Tube	S1-025-32658-002	-	-	4
Valve, Thermal Expansion	S1-022-08912-000	-	-	4
Core, V Port	S1-022-02475-000	-	-	22
Stem, Valve	S1-022-08017-000	-	-	22
Filter Drier	S1-026-35475-000	-	-	4
Indicator, Moisture	S1-026-12865-000	-	-	4
Control, Pressure, HP	S1-025-17620-114	-	-	4
Control, Pressure, LP1	S1-025-32621-000	-	-	1
Control, Refrigerant	S1-025-38404-000	-	-	2
Control, Pressure, LP3	S1-025-33314-000	-	-	1
Control, Pressure, LP2	S1-025-33314-000	-	-	1
Control, Pressure, LP2	S1-025-33314-000	-	-	1

**INDOOR BLOWER INCLUDING MOTOR (Beginning Reference - Position 8 in Unit Model)**  
**208/230-3-60 VOLTAGE CODE 2 = NOMENCLATURE 7TH POSITION**

**POSITION 7 = 2**  
**POSITION 8 = A**  
**POSITION 9 = 3**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	-	-
Contact, Aux Switch	S1-024-25182-000	1	1	1
Element, Heater, OL	S1-024-19629-000	3	3	3
Fuse, Dual, 100 Amp., 250V, 3/4X	S1-025-16371-000	3	3	3
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 230/460V</b>	S1-024-25081-700	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1



**POSITION 7 = 2**  
**POSITION 8 = A**  
**POSITION 9 = 3**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	1	-
Sheave, 2B5V68	<b>S1-028-12308-000</b>	1	-	-
Starter	S1-024-26015-000	1	1	1

**POSITION 7 = 2**  
**POSITION 8 = A**  
**POSITION 9 = 4**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Contact, Aux Switch	S1-024-25182-000	-	-	1
Element, Heater, OL Furnas K83	<b>S1-024-25386-000</b>	-	-	3
Fuse, Dual, 110 Amp., 250V, 1.56X	S1-025-29042-000	-	-	3
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	-	-	1
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP, 230/460V</b>	S1-024-25082-700	-	-	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	-	1
Sheave, 2B5V60 Bore	S1-028-13271-000	-	-	1
Spring, Isolator	S1-029-20434-000	-	-	4
Starter, 90 Amp., 24V, Coil	S1-024-26016-000	-	-	1

**POSITION 7 = 2**  
**POSITION 8 = M**  
**POSITION 9 = 4**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Contact, Aux Switch	S1-024-25919-000	-	-	1
Element, Heater, OL Furnas K69	S1-024-19632-000	-	-	3
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	-	-	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	-	1
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 230/460V</b>	S1-024-25081-700	-	-	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	-	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Spring, Isolator	S1-029-20434-000	-	-	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	-	-	1

**POSITION 7 = 2**  
**POSITION 8 = M**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	-	2	-
Controller, VFD, 25HP, 208/230V	S1-024-34519-000	-	1	1
Fuse, Dual, 110 Amp., 250V, 1.56X	S1-025-29042-000	-	3	3
Fuseholder, #6, 200 Amp., 250V, 3 Pole	S1-025-27715-000	-	1	1

**POSITION 7 = 2**  
**POSITION 8 = M**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP</b>	S1-024-27589-000	-	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1
Spring, Isolator	S1-029-20434-000	-	4	4
Terminal, Grounding	S1-025-29006-000	-	1	1

**POSITION 7 = 2**  
**POSITION 8 = M**  
**POSITION 9 = 9**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	-	-
Controller, VFD, 7.5HP, 208/230V	S1-024-34512-000	1	-	-
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	-	-
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
<b>Motor, Blower, 7.5HP, 230/460V</b>	S1-024-25078-700	1	-	-
Sheave, 2B5V136 Bore	S1-028-13273-000	1	-	-
Sheave, 2B5V42	S1-028-14715-000	1	-	-
Spring, Isolator	S1-029-20434-000	4	-	-
Terminal, Grounding	S1-025-29006-000	1	-	-

**POSITION 7 = 2**  
**POSITION 8 = Q**  
**POSITION 9 = 1**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	2	-
Belt, V, BX67	<b>S1-028-14710-000</b>	-	-	2
Controller, Bypass, 10HP, 208/230V	S1-024-34513-001	1	1	1
Fuse, Dual, 50 Amp., 250V, .40X	S1-025-26336-000	3	3	3
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 10HP, 200/208-230/460V</b>	S1-024-25079-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V42	S1-028-14715-000	-	-	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	-	1	-
Terminal, Grounding	S1-025-29006-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1

460-3-60 VOLTAGE CODE 4 = NOMENCLATURE 7TH POSITION

POSITION 7 = 4

POSITION 8 = A

POSITION 9 = 0

POSITION 14 = D, E, F, G, H, I, J

Description	Part Number	Model		
		Y22	Y23	Y24
Contactora, Aux Switch	S1-024-25919-000	1	-	-
Element, Heater, OL Furnas	S1-024-19099-000	3	-	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	1	-	-
Spring, Isolator	S1-029-20434-000	4	-	-
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	-	-

POSITION 7 = 4

POSITION 8 = A

POSITION 9 = 1

POSITION 14 = D, E, F, G, H, I, J

Belt, V, BX56	S1-028-14709-000	2	2	-
Belt, V, BX67	S1-028-14710-700	-	-	2
Contactora, Aux Switch	S1-024-25919-000	1	1	1
Element, Heater, OL Furnas K57	S1-024-19422-000	3	3	3
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 10HP, 200/208-230/460V</b>	S1-024-25079-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V42	S1-028-14715-000	-	-	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	-	1	-
Spring, Isolator	S1-029-20434-000	4	4	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1

POSITION 7 = 4

POSITION 8 = A

POSITION 9 = 2

POSITION 14 = D, E, F, G, H, I, J

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	2	-
Element, Heater, OL Furnas K63	S1-024-21055-000	3	3	3
Element, Heater, OL Furnas K63	S1-024-21055-000	3	3	3
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 2**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 15HP, 230/460V</b>	S1-024-25080-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, 2B5V60 Bore	S1-028-13271-000	1	-	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1
Spring, Isolator	S1-029-20434-000	4	4	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 3**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	-	-
Contactora, Aux Switch	S1-024-25919-000	1	1	1
Element, Heater, OL Furnas K69	S1-024-19632-000	3	3	3
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 230/460V</b>	S1-024-25081-700	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	1	-
Sheave, 2B5V68	S1-028-12308-700	1	-	-
Spring, Isolator	S1-029-20434-000	4	4	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 5**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	2	-
Contactora, Aux Switch	S1-024-25919-000	1	1	1
Element, Heater, OL Furnas K57	S1-024-19422-000	3	3	3
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 10HP, 230/460V, D215T, 1800 Rpm</b>	S1-024-26005-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	-



**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 5**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	-	1	-
Spring, Isolator	S1-029-20434-000	4	4	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 7**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, BX56	S1-028-14709-000	2	-	-
Contactora, Aux Switch	S1-024-25919-000	1	1	1
Element, Heater, OL Furnas K69	S1-024-19632-000	3	3	3
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 1800</b>	S1-024-25992-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	1	-
Sheave, 2B5V68	S1-028-12308-700	1	-	-
Spring, Isolator	S1-029-20434-000	4	4	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = A**  
**POSITION 9 = 3**  
**POSITION 14 = A, B, C**

Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Contactora, Aux Switch	S1-024-25919-000	-	-	1
Element, Heater, OL Furnas K69	S1-024-19632-000	-	-	3
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	-	-	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	-	1
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 230/460V</b>	S1-024-25081-700	-	-	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	-	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Spring, Isolator	S1-029-20434-000	-	-	4
Starter, Furnace, 30 Amp.	S1-024-27527-000	-	-	1



**POSITION 7 = 4**  
**POSITION 8 = C**  
**POSITION 9 = 9**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, BX56	S1-028-14709-000	2	-	-
Contactora, Aux Switch	S1-024-25919-000	1	-	-
Element, Heater, OL Furnas	S1-024-19099-000	3	-	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
Isolator, Spring, 2"	S1-029-21141-000	4	-	-
<b>Motor, Blower, 7.5HP, 230/460V</b>	S1-024-25078-700	1	-	-
Sheave, 2B5V136 Bore	S1-028-13273-000	1	-	-
Sheave, 2B5V42	S1-028-14715-000	1	-	-
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	-	-

**POSITION 7 = 4**  
**POSITION 8 = C**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Contactora, Aux Switch	S1-024-25919-000	-	1	1
Fuse, Dual, 50 Amp., 600V, 1 1/6X	S1-025-16411-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP</b>	S1-024-27589-000	-	1	1
Overload, Elec'l Metal	S1-024-25046-000	-	3	3
Sheave, 2B5V70	S1-028-12072-700	-	1	-
Sheave, 2B5V136 Bore	S1-028-13273-000	-	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	-	-	1
Starter, Furnace, 40 Amp.	S1-024-27528-000	-	1	1

**POSITION 7 = 4**  
**POSITION 8 = M**  
**POSITION 9 = 6**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	2	-
Controller, VFD, 15HP, 460V	S1-024-34506-000	1	1	1
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	1
<b>Motor, Blower, 15HP, 230/460V</b>	S1-024-27526-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, 2B5V60 Bore	S1-028-13271-000	1	-	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1



**POSITION 7 = 4**  
**POSITION 8 = M**  
**POSITION 9 = 6**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Spring, Isolator	S1-029-20434-000	4	4	4
Terminal, Grounding	S1-025-29006-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = N**  
**POSITION 9 = 2**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	-	2	-
Controller, VFD, 15HP, 460V	S1-024-34506-000	-	1	1
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
Isolator, Spring, 2"	S1-029-21141-000	-	4	4
<b>Motor, Blower, 15HP, 230/460V</b>	S1-024-25080-000	-	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1
Terminal, Grounding	S1-025-29006-000	-	1	1

**POSITION 7 = 4**  
**POSITION 8 = N**  
**POSITION 9 = 6**  
**POSITION 14 = E, F, I, J**

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	2	-
Controller, VFD, 15HP, 460V	S1-024-34506-000	1	1	1
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
Isolator, Spring, 2"	S1-029-21141-000	4	4	4
<b>Motor, Blower, 15HP, 230/460V</b>	S1-024-27526-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, 2B5V60 Bore	S1-028-13271-000	1	-	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1
Terminal, Grounding	S1-025-29006-000	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = N**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Controller, VFD, 25HP, 460V	S1-024-34508-000	-	1	1
Fuse, Dual, 50 Amp., 600V, 1 1/6X	S1-025-16411-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP</b>	S1-024-27589-000	-	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	-	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	-	-	1
Sheave, 2B5V70	S1-028-12072-700	-	1	-
Spring, Isolator	S1-029-20434-000	-	4	4
Terminal, Grounding	S1-025-29006-000	-	1	1

**POSITION 7 = 4**  
**POSITION 8 = N**  
**POSITION 9 = 9**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	-	-
Controller, VFD, 7.5HP, 460V	S1-024-34504-000	1	-	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
Isolator, Spring, 2"	S1-029-21141-000	4	-	-
<b>Motor, Blower, 7.5HP, 230/460V</b>	S1-024-25078-700	1	-	-
Sheave, 2B5V136 Bore	S1-028-13273-000	1	-	-
Sheave, 2B5V42	S1-028-14715-000	1	-	-

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 0**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	-	-
Controller, VFD, Bypass, 7.5HP, 460V	S1-024-34504-001	1	-	-
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	1	-	-
Sheave, 2B5V136 Bore	S1-028-13273-000	1	-	-
Sheave, 2B5V42	S1-028-14715-000	1	-	-
Terminal, Grounding	S1-025-29006-000	1	-	-
Transducer, Duct Pressure	S1-031-01209-700	1	-	-

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 1**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, BX56	S1-028-14709-000	2	-	-
Controller, VFD, Bypass, 10HP, 460V	S1-024-34505-001	1	-	-
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Housing, Blower, FC, 30T	S1-026-34629-000	1	-	-
<b>Motor, Blower, 10HP, 200/208-230/460V</b>	S1-024-25079-000	1	-	-
Sheave, 2B5V136 Bore	S1-028-13273-000	1	-	-
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Terminal, Grounding	S1-025-29006-000	1	-	-
Transducer, Duct Pressure	S1-031-01209-700	1	-	-

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 4**  
**POSITION 14 = D, E, F, G, H, I, J**

Controller, VFD, Bypass, 25HP, 460V	S1-024-34508-001	-	1	1
Fuse, Dual, 50 Amp., 600V, 1 1/6X	S1-025-16411-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP, 230/460V</b>	S1-024-25082-000	-	1	1
Terminal, Grounding	S1-025-29006-000	-	1	1
Transducer, Duct Pressure	S1-031-01209-700	-	1	1

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 5**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	2	-
Belt, V, BX67	S1-028-14710-000	-	-	2
Controller, VFD, Bypass, 10HP, 460V	S1-024-34505-001	1	1	1
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 10HP, 230/460V, D215T, 1800 Rpm</b>	S1-024-26005-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V42	S1-028-14715-000	-	-	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	-	1	-
Spring, Isolator	S1-029-20434-000	4	4	4
Terminal, Grounding	S1-025-29006-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 6**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, BX56	S1-028-14709-000	2	2	-
Controller, VFD, Bypass, 15HP, 460V	S1-024-34506-001	1	1	1
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 15HP, 230/460V</b>	S1-024-27526-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	-
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, 2B5V60 Bore	S1-028-13271-000	1	-	-
Terminal, Grounding	S1-025-29006-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 7**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	-	-
Controller, VFD, Bypass, 20HP, 460V	S1-024-34507-001	1	1	1
Fuse, Dual, 40 Amp., 600V, 1.06X	S1-025-20985-000	3	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 20HP, 1800</b>	S1-024-25992-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	1	-
Sheave, 2B5V68	S1-028-12308-700	1	-	-
Terminal, Grounding	S1-025-29006-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1

**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX610	S1-028-14711-000	-	2	-
Belt, V, 5VX710 71.0	S1-028-13296-000	-	-	2
Controller, VFD, 25HP, 460V	S1-024-34508-000	-	1	1
Fuse, Dual, 50 Amp., 600V, 1 1/6X	S1-025-16411-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	-	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 25HP</b>	S1-024-27589-000	-	1	1



**POSITION 7 = 4**  
**POSITION 8 = Q**  
**POSITION 9 = 8**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Sheave, 2B5V136 Bore	S1-028-13273-000	-	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	-	-	1
Sheave, 2B5V70	S1-028-12072-700	-	1	-
Spring, Isolator	S1-029-20434-000	-	4	4
Terminal, Grounding	S1-025-29006-000	-	1	1

**POSITION 7 = 4**  
**POSITION 8 = R**  
**POSITION 9 = 5**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, BX56	S1-028-14709-000	2	2	-
Belt, V, BX67	S1-028-14710-000	-	-	2
Controller, VFD, Bypass, 10HP, 460V	S1-024-34505-001	1	1	1
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 10HP, 230/460V, D215T, 1800 Rpm</b>	S1-024-26005-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V42	S1-028-14715-000	-	-	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	-	1	-
Terminal, Grounding	S1-025-29006-000	1	1	1
Transducer, Duct Pressure	S1-031-01209-700	1	1	1

**575-3-60 VOLTAGE CODE 5 = NOMENCLATURE 7TH POSITION**

**POSITION 7 = 5**  
**POSITION 8 = M**  
**POSITION 9 = 2**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, 5VX680 68.0	S1-028-14749-000	-	-	2
Belt, V, BX56	S1-028-14709-000	2	2	-
Controller, VFD, 15HP, 575V	S1-024-34514-000	1	1	1
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
Housing, Blower, FC, 30T	S1-026-34629-000	1	1	-
Housing, Blower, FC, 40T	S1-026-34631-000	-	-	1
<b>Motor, Blower, 15.0HP, 575V</b>	S1-024-27619-000	1	1	1
Sheave, 2B5V136 Bore	S1-028-13273-000	1	1	1
Sheave, 2B5V56	<b>S1-028-14717-000</b>	-	1	-
Sheave, 2B5V60 Bore	S1-028-13271-000	1	-	-
Sheave, Fixed, 2 Groove	S1-028-13269-000	-	-	1
Terminal, Grounding	S1-025-29006-000	1	1	1

**EXHAUST (Beginning Reference - Position 12 in Unit Model)****NO EXHAUST****POSITION 4 = A, B, C, D, E, F****POSITION 12 = N**

Description	Part Number	Model		
		Y22	Y23	Y24
Panel, Rear Lower	<b>S1-373-17127-000</b>	1	1	1

**WITH EXHAUST****208/230-3-60 VOLTAGE CODE 2 = NOMENCLATURE 7TH POSITION****POSITION 7 = 2****POSITION 12 = B****POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC Superior	S1-029-08786-000	2	2	2
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, Dual	S1-026-34671-000	1	1	1
Crankarm	S1-029-22116-000	1	1	1
Element, Heater	S1-024-19631-000	3	3	3
Fuse, Dual, 35 Amp., 250V, 13 x 16 x 3	S1-025-15491-000	3	3	3
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	1	1
<b>Motor, 7.5HP, 230/460V</b>	S1-024-25078-700	1	1	1
Panel, Hood, Bottom	S1-073-16157-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	S1-073-16154-000	1	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1

**POSITION 7 = 2****POSITION 12 = D****POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	-	-	1
Ball Joint, TY, DC Superior	S1-029-08786-000	-	-	2
Belt, V, B62, 63.8	S1-028-08781-000	-	-	2
Blower, Dual	S1-026-34671-000	-	-	1
Crankarm	S1-029-22116-000	-	-	1
Element, Heater	S1-024-25343-700	-	-	3
Fuse, Dual, 70 Amp., 250V, 3/4X	S1-025-18539-000	-	-	3
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	-	-	1
<b>Motor, 15HP, 230/460V</b>	S1-024-25080-000	-	-	1
Panel, Hood, Bottom	S1-073-16157-000	-	-	1
Panel, Hood, Side	S1-073-16155-000	-	-	1
Panel, Hood, Side	S1-073-16156-000	-	-	1
Panel, Hood, Top	S1-073-16154-000	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	-	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	-	1
Starter, Furnace, 50 Amp.	S1-024-27529-000	-	-	1
Transducer, Pressure	S1-031-01262-000	-	-	1

**POSITION 7 = 2**  
**POSITION 12 = V**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, B62, 63.8	S1-028-08781-000	-	2	2
Blower, Dual	S1-026-34671-000	-	1	1
Controller, VFD, 7.5HP, 208/230V	S1-024-34512-000	-	1	1
Fuse, Dual, 70 Amp., 250V	S1-025-18539-000	-	-	-
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	-	1	1
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	-	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	-	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	-	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1
Transducer, Pressure	S1-031-01977-000	-	1	1

**POSITION 7 = 2**  
**POSITION 12 = Y**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	2	-	-
Blower, 15 x 15, Single	S1-026-35579-000	1	-	-
Controller, VFD, 5HP, 460V	S1-024-34502-000	1	-	-
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
Motor, Blower, 5HP, 230/460V	S1-024-27591-001	1	-	-
Panel, Hood, Side	S1-073-16155-000	1	-	-
Panel, Hood, Side	S1-073-16156-000	1	-	-
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	1	-	-
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	-	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	-	-
Timer, Anti-Short Cycle	S1-031-00829-000	1	-	-
Transducer, Pressure	S1-031-01262-000	1	-	-
Transducer, Pressure	S1-031-01977-000	1	-	-

**460-3-60 VOLTAGE CODE 4 = NOMENCLATURE 7TH POSITION**

**POSITION 7 = 4**  
**POSITION 12 = A**

Damper, Backdraft	<b>S1-026-35540-000</b>	1	-	-
Damper, Backdraft	S1-026-34680-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1



**POSITION 7 = 4**  
**POSITION 12 = A (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	-	-

**POSITION 7 = 4**  
**POSITION 12 = B**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	1	2	2
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	-	-
Blower, Dual	S1-026-34671-000	-	1	1
Connector, 1/4"	S1-029-18438-000	1	2	2
Crankarm	S1-029-22116-000	1	1	1
Element, Heater, OL Furnas K67	S1-024-19631-000	3	3	3
Fuse, Dual, 35 Amp., 250V, 13 x 16 x 3	S1-025-15491-000	3	3	3
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	1	1
<b>Motor, 7.5HP, 230/460V</b>	S1-024-25078-700	1	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	-	-
Panel, Hood, Top	S1-073-16154-000	-	1	1
Pivot, Brass w/Set Screw	S1-029-18439-000	7	14	14
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1

**POSITION 7 = 4**  
**POSITION 12 = D**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	-	1	1
Ball Joint, TY, DC	S1-029-08786-000	-	2	2
Belt, V, B62, 63.8	S1-028-08781-000	-	2	2
Blade, Damper	<b>S1-073-21754-000</b>	-	4	4
Blade, Damper	<b>S1-073-21755-000</b>	-	4	4
Blower, Dual	S1-026-34671-000	-	1	1
Connector, 1/4"	S1-029-18438-000	-	2	2
Crankarm	S1-029-22116-000	-	1	1
Element, Heater	S1-024-21055-000	-	3	3
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	-	3	3
Fuseholder, #24, 60 Amp., 600V, 3 Pole	S1-025-18285-000	-	1	1
<b>Motor, 15HP, 230/460V</b>	S1-024-25080-000	-	1	1
Panel, Actuator	S1-073-16158-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = D**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Panel, Hood, Side	S1-073-16156-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Pivot, Brass w/Set Screw	S1-029-18439-000	-	14	14
Sheave, 2B5V66	S1-028-12071-700	-	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = E**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	1	1	1
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blade, Damper	<b>S1-073-21754-000</b>	2	2	2
Blade, Damper	<b>S1-073-21755-000</b>	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	1	1
Crankarm	S1-029-22116-000	1	1	1
Damper, Blockoff	<b>S1-073-16160-000</b>	1	1	1
Element, Heater	S1-024-19099-000	3	3	3
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1

**POSITION 7 = 4**  
**POSITION 12 = T**  
**POSITION 14 = D, E, F, G, H, I, J**

Blower, Dual	S1-026-34671-000	-	1	1
Damper, Backdraft	S1-026-34753-000	-	2	2
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = H**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Base, Motor Mounting	S1-073-16085-000	-	1	1
Belt, V, B62, 63.8	S1-028-08781-000	-	2	2
Blower, Dual	S1-026-34671-000	-	1	1
Controller, VFD, 7.5HP, 460V	S1-024-34504-000	-	1	1
Damper, Backdraft	S1-026-34753-000	-	2	2
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	-	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	1	1
<b>Motor, 7.5HP, 230/460V</b>	S1-024-25078-700	-	1	1
Panel, Exhaust, Blower	S1-073-16165-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	-	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	-	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1
Transducer, Pressure	S1-031-01977-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = K**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	1	1	1
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	1	1
Connector, 1/4"	S1-029-18438-000	1	1	1
Crankarm	S1-029-22116-000	1	1	1
Element, Heater	S1-024-19099-000	3	3	3
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	1	1
Pivot, Brass w/Set Screw	S1-029-18439-000	7	7	7
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1



**POSITION 7 = 4**  
**POSITION 12 = T**  
**POSITION 14 = D, E, F, G, H, I, J**

Description	Part Number	Model		
		Y22	Y23	Y24
Belt, V, B62, 63.8	S1-028-08781-000	-	2	2
Blower, Dual	S1-026-34671-000	-	1	1
Controller, VFD, 10HP, 460V	S1-024-34505-000	-	1	1
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	-	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	-	1	1
Motor, Blower	S1-024-25079-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	-	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	-	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1
Transducer, Pressure	S1-031-01977-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = V**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	1	1
Controller, VFD, 7.5HP, 460V	S1-024-34504-000	1	1	1
Damper, Backdraft	S1-026-34753-000	1	1	1
Fuse, Dual, 15 Amp., 600V, 13 x 16 x 5	S1-025-05741-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	1	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1
Transducers, Pressure	S1-031-01977-000	1	1	1

**POSITION 7 = 4**  
**POSITION 12 = W**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	-	-
Blower, Dual	S1-026-34671-000	-	1	1

**POSITION 7 = 4**  
**POSITION 12 = W**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Controller, VFD, 10HP, 460V	S1-024-34505-000	1	1	1
Fuse, Dual, 25 Amp., 600V, 13 x 16 x 5	S1-025-12805-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, Blower, 10HP, 230/460V, D215T, 1800 Rpm</b>	S1-024-26005-000	1	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	1	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1
Transducer, Pressure	S1-031-01977-000	1	1	1

**POSITION 7 = 4**  
**POSITION 12 = X**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, Dual	S1-026-34671-000	1	1	1
Controller, VFD, 15HP, 460V	S1-024-34506-000	1	1	1
Damper, Backdraft	S1-026-34753-000	2	2	2
Fuse, Dual, 35 Amp., 600V, 1 1/6X	S1-025-18540-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, 15HP, 230/460V</b>	S1-024-27526-000	1	1	1
Panel, Hood, Bottom	S1-073-16157-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	S1-073-16154-000	1	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	1	1	1
Sheave, 2B5V66 Bore	S1-028-12071-700	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1
Transducer, Pressure	S1-031-01977-000	1	1	1

**POSITION 7 = 2**  
**POSITION 12 = B**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	2	2	2
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2



**POSITION 7 = 2**  
**POSITION 12 = B**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Blower, Dual	S1-026-34671-000	1	1	1
Crankarm	S1-029-22116-000	1	1	1
Element, Heater, OL Furnas K67	S1-024-19631-000	3	3	3
Fuse, Dual, 35 Amp., 250V, 13 x 16 x 3	S1-025-15491-000	3	3	3
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	1	1	1
<b>Motor, 7.5HP, 230/460V</b>	S1-024-25078-700	1	1	1
Panel, Actuator	S1-073-16158-000	1	1	1
Panel, Hood, Bottom	S1-073-16157-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Top	S1-073-16154-000	1	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1

**POSITION 7 = 2**  
**POSITION 12 = D**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	-	-	1
Ball Joint, TY, DC	S1-029-08786-000	-	-	2
Belt, V, B62, 63.8	S1-028-08781-000	-	-	2
Blower, Dual	S1-026-34671-000	-	-	1
Crankarm	S1-029-22116-000	-	-	1
Element, Heater, OL Furnas K74	S1-024-25343-700	-	-	3
Fuse, Dual, 70 Amp., 250V, 3/4X	S1-025-18539-000	-	-	3
Fuseholder, #5, 100 Amp., 250V, 3 Pole	S1-025-26395-000	-	-	1
<b>Motor, 15HP, 230/460V</b>	S1-024-25080-000	-	-	1
Panel, Hood, Bottom	S1-073-16157-000	-	-	1
Panel, Hood, Side	S1-073-16156-000	-	-	1
Panel, Hood, Side	S1-073-16155-000	-	-	1
Panel, Hood, Top	S1-073-16154-000	-	-	1
Sheave, 2B5V66 Bore	S1-028-12071-700	-	-	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	-	1
Starter, Furnace, 50 Amp.	S1-024-27529-000	-	-	1
Transducer, Pressure	S1-031-01262-000	-	-	1

**POSITION 7 = 2**  
**POSITION 12 = V**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	-	2	2
Blower, Dual	S1-026-34671-000	-	1	1
Controller, VFD, 7.5HP, 208/230V	S1-024-34512-000	-	1	1
Fuse, Dual, 35 Amp., 250V	S1-025-15491-000	-	3	3
Fuseholder, #20, 60 Amp., 250V, 3 Pole	S1-025-18283-000	-	1	1

**POSITION 7 = 2**  
**POSITION 12 = V**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
<b>Motor, Blower, 7.5HP, 230/460V, 213T, 1750 RPM Nom</b>	S1-024-27525-000	-	1	1
Panel, Hood, Bottom	S1-073-16157-000	-	1	1
Panel, Hood, Side	S1-073-16155-000	-	1	1
Panel, Hood, Side	S1-073-16156-000	-	1	1
Panel, Hood, Top	S1-073-16154-000	-	1	1
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	-	1	1
Sheave, 2B5V52 Bore	S1-028-13270-000	-	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	-	1	1
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	-	1	1
Timer, Anti-Short Cycle	S1-031-00829-000	-	1	1
Transducer, Pressure	S1-031-01262-000	-	1	1
Transducer, Pressure	S1-031-01977-000	-	1	1

**POSITION 7 = 2**  
**POSITION 12 = Y**  
**POSITION 14 = D, E, F, G, H, I, J**

Belt, V, B62, 63.8	S1-028-08781-000	2	-	-
Blower, 15 x 15, Single	S1-026-35579-000	1	-	-
Controller, VFD, 5HP, 460V	S1-024-34502-000	1	-	-
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	3	-	-
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	-	-
<b>Motor, 5HP, 230/460V</b>	S1-024-27591-001	1	-	-
Panel, Hood, Side	S1-073-16155-000	1	-	-
Panel, Hood, Side	S1-073-16156-000	1	-	-
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	-	-
Relay, Control, 24V, 50/60 Hz, DPDT	S1-024-27542-000	1	-	-
Sheave, 2 Groove, 2B5V46	S1-028-13358-000	1	-	-
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	-	-
Terminal Block, 2 Pole, 15 Amp., 150V	S1-025-32770-000	1	-	-
Timer, Anti-Short Cycle	S1-031-00829-000	1	-	-
Transducer, Pressure	S1-031-01262-000	1	-	-
Transducer, Pressure	S1-031-01977-000	1	-	-

**575-3-60 VOLTAGE CODE 5 = NOMENCLATURE 7TH POSITION**

**POSITION 7 = 5**  
**POSITION 12 = C**  
**POSITION 14 = D, E, F, G, H, I, J**

Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	1	1	1
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	1	1
Crankarm	S1-029-22116-000	1	1	1
Fuse, Dual, 20 Amp., 600V, 13 x 16 x 5	S1-025-12804-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, 10HP</b>	S1-024-27559-000	1	1	1



**POSITION 7 = 5**  
**POSITION 12 = C**  
**POSITION 14 = D, E, F, G, H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Overload	S1-024-26052-000	3	3	3
Panel, Hood, Side	S1-073-16155-000	1	1	1
Panel, Hood, Side	S1-073-16156-000	1	1	1
Panel, Hood, Top	<b>S1-073-21888-000</b>	1	1	1
Sheave, 2B5V60 Bore	S1-028-13271-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Duct Pressure	S1-031-01262-000	1	1	1

**POSITION 7 = 5**  
**POSITION 12 = E**  
**POSITION 14 = D, E, F, G, H, I, J**

Starter Element	S1-024-19415-000	3	3	3
Actuator	S1-025-33490-000	1	1	1
Ball Joint, TY, DC	S1-029-08786-000	1	2	2
Belt, V, B62, 63.8	S1-028-08781-000	2	2	2
Blower, 15 x 15, Single	S1-026-35579-000	1	-	-
Blower, Dual	S1-026-34671-000	-	1	1
Crankarm	S1-029-22116-000	1	1	1
Fuse, Dual, 12 Amp., 600V, 13 x 16 x 5	S1-025-06079-000	3	3	3
Fuseholder, #23, 30 Amp., 600V, 3 Pole	S1-025-18284-000	1	1	1
<b>Motor, 7.5HP, 575V</b>	S1-024-26060-000	1	1	1
Pivot, Brass w/Set Screw	S1-029-18439-000	7	14	14
Sheave, 2B5V52 Bore	S1-028-13270-000	1	1	1
Sheave, Fixed, 2 Groove, Bore	S1-028-13274-000	1	1	1
Starter, Furnace, 30 Amp.	S1-024-27527-000	1	1	1
Transducer, Pressure	S1-031-01262-000	1	1	1

**HEAT (Beginning Reference - Positions 5 and 6 in Unit Model)**  
**ELECTRIC HEAT**

**POSITIONS 5 & 6 = E1**  
**POSITION 7 = 4**  
**POSITION 14 = H, I, J**

Bracket, Door Latch	S1-073-19224-000	-	2	-
Bracket, Latch	S1-073-19226-000	-	2	-
Control, Limit, Backup	S1-025-32779-000	-	6	-
Control, Limit, Primary	S1-025-32774-000	-	1	-
Heat, Electric, 480V, 108kW	S1-025-32648-108	-	1	-
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	2	-
Plate, Door Latch	S1-073-19225-000	-	2	-
Tongue, Door Latch	S1-029-22121-000	-	2	-



POSITIONS 5 & 6 = E4  
 POSITION 7 = 4  
 POSITION 14 = D, E, F, G

Description	Part Number	Model		
		Y22	Y23	Y24
Bracket, Door Latch	S1-073-19224-000	2	2	-
Bracket, Latch	S1-073-19226-000	2	2	-
Control, Limit, Backup	<b>S1-025-32776-000</b>	2	2	-
Control, Limit, Primary	<b>S1-025-32773-000</b>	1	1	-
Heat, Electric, 480V, 40kW	S1-025-32648-040	1	1	-
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	2	2	-
Plate, Door Latch	S1-073-19225-000	2	2	-
Tongue, Door Latch	S1-029-22121-000	2	2	-

POSITIONS 5 & 6 = E4  
 POSITION 7 = 5  
 POSITION 14 = H, I, J

Bracket, Door Latch	S1-073-19224-000	-	2	-
Bracket, Latch	S1-073-19226-000	-	2	-
Control, Limit, Backup	S1-025-32775-000	-	2	-
Control, Limit, Primary	<b>S1-025-32773-000</b>	-	1	-
Heat, Electric, 575V, 40kW	S1-025-32649-040	-	1	-
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	2	-
Plate, Door Latch	S1-073-19225-000	-	2	-
Tongue, Door Latch	S1-029-22121-000	-	2	-

POSITIONS 5 & 6 = E8  
 POSITION 7 = 4  
 POSITION 14 = H, I, J

Bracket, Door Latch	S1-073-19224-000	-	-	2
Bracket, Latch	S1-073-19226-000	-	-	2
Control, Limit, Backup	S1-025-32778-000	-	-	4
Control, Limit, Primary	<b>S1-025-32773-000</b>	-	-	1
Heat, Electric, 480V, 80kW	S1-025-32648-080	-	-	1
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	-	2
Plate, Door Latch	S1-073-19225-000	-	-	2
Tongue, Door Latch	S1-029-22121-000	-	-	2

**GAS HEAT**

POSITIONS 5 & 6 = N4  
 POSITION 7 = 5  
 POSITION 14 = H, I, J

Pressure, Tap	S1-023-16881-000	2	-	-
Switch, Pressure	S1-024-25975-000	2	-	-
Blower Assy., Vent 230-1-60V	S1-024-34546-000	2	-	-
Switch, Rollout, 160	S1-025-27747-003	2	-	-
Ignitor	S1-025-32661-001	2	-	-
Sensor, Flame	S1-025-32661-002	2	-	-
Valve, Gas	S1-025-32695-000	2	-	-
Switch, Limit, 150	S1-025-32706-000	2	-	-
Gasket, High Temperature	S1-028-11648-000	4	-	-
Gasket, Vantor	S1-028-14847-000	2	-	-
Orifice, Gas, Burner, #30	S1-029-20423-030	10	-	-



**POSITIONS 5 & 6 = N4**  
**POSITION 7 = 5**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Manifold, Gas	S1-029-21176-000	2	-	-
Manifold, Gas Inlet	S1-029-22102-000	1	-	-
Burner, Gas	S1-029-22115-000	10	-	-
Tongue, Door Latch	S1-029-22121-000	2	-	-
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	2	-	-
Bracket, Rollout Switch	S1-073-17161-000	2	-	-
Bracket, Door Latch	S1-073-19224-000	2	-	-
Plate, Door Latch	S1-073-19225-000	2	-	-
Bracket, Latch	S1-073-19226-000	2	-	-
Heat Exchanger	S1-373-16198-001	2	-	-
Door, Heat Section	S1-373-16198-035	1	-	-
Ignition, Mod, Integrated	S1-031-01283-000	2	-	-
Cable, Ignition	S1-025-32696-000	2	-	-
Fuse, 2.5 Amp., 600V, Class CC	S1-025-32729-001	2	-	-
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	2	-	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	-	-
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	2	-	-
Terminal Block, 6P, 300	S1-025-20701-000	1	-	-
Transformer, .50KVA, 600 PRI	S1-025-30886-000	1	-	-

**POSITIONS 5 & 6 = N2**  
**POSITION 7 = 4**  
**POSITION 14 = H, I, J**

Pressure, Tap	S1-023-16881-000	-	1	1
Switch, Pressure	S1-024-25975-000	-	1	1
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	1	1
Switch, Rollout, 160	S1-025-27747-003	-	1	1
Ignitor	S1-025-32661-001	-	1	1
Sensor, Flame	S1-025-32661-002	-	1	1
Valve, Gas	S1-025-32695-000	-	1	1
Switch, Limit, 150	S1-025-32706-000	-	1	1
Gasket, High Temperature	S1-028-11648-000	-	2	2
Gasket, Vantor	S1-028-14847-000	-	1	1
Orifice, Gas, Burner, #30	S1-029-20423-030	-	5	5
Manifold, Gas	S1-029-21176-000	-	1	1
Burner, Gas	S1-029-22115-000	-	5	5
Tongue, Door Latch	S1-029-22121-000	-	2	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	2	2
Bracket, Tube Exchanger	S1-073-16053-000	-	2	2
Baffle, Tube Heat	S1-073-16178-000	-	5	5
Heat Exchanger	S1-373-16198-001	-	5	5
Bracket, Door Latch	S1-073-19224-000	-	2	2
Plate, Door Latch	S1-073-19225-000	-	2	2
Bracket, Latch	S1-073-19226-000	-	2	2
Cable, Ignition	S1-025-32696-000	-	1	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	2	2
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	-	2	2

**POSITIONS 5 & 6 = N2**  
**POSITION 7 = 4**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	2	2
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	-	2	2
Ignition, Mod, Integrated	S1-031-01283-000	-	1	1
Transformer, .50KVA, 240/480V	S1-025-26309-000	-	1	1

**POSITIONS 5 & 6 = S2**  
**POSITION 7 = 4**  
**POSITION 14 = D, E, F, G**

Pressure, Tap	S1-023-16881-000	-	1	-
Switch, Pressure	S1-024-25975-000	-	1	-
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	1	-
Switch, Rollout, 160	S1-025-27747-003	-	1	-
Ignitor	S1-025-32661-001	-	1	-
Sensor, Flame	S1-025-32661-002	-	1	-
Valve, Gas	S1-025-32695-000	-	1	-
Switch, Limit, 150	S1-025-32706-000	-	1	-
Heat Exchanger, SST, 5 Tube	S1-373-27158-001	-	1	-
Gasket, Ventor	S1-028-14847-000	-	1	-
Orifice, Gas, Burner, #30	S1-029-20423-030	-	5	-
Manifold, Gas	S1-029-21176-000	-	1	-
Burner, Gas	S1-029-22115-000	-	5	-
Tongue, Door Latch	S1-029-22121-000	-	2	-
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	2	-
Bracket, Tube Exchanger	S1-073-16053-000	-	2	-
Baffle, Tube Heat	S1-073-16178-000	-	5	-
Bracket, Rollout Switch	S1-073-17161-000	-	1	-
Bracket, Door Latch	S1-073-19224-000	-	2	-
Plate, Door Latch	S1-073-19225-000	-	2	-
Bracket, Latch	S1-073-19226-000	-	2	-
Cable, Ignition	S1-025-32696-000	-	1	-
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	2	-
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	-	2	-
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	2	-
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	-	2	-
Ignition, Mod, Integrated	S1-031-01283-000	-	1	-
Transformer, .50KVA, 240/480V	S1-025-26309-000	-	1	-

**POSITIONS 5 & 6 = N4**  
**POSITION 7 = 4**  
**POSITION 14 = H, I, J**

Pressure, Tap	S1-023-16881-000	-	2	2
Switch, Pressure	S1-024-25975-000	-	2	2
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	2	2
Switch, Rollout, 160	S1-025-27747-003	-	2	2
Ignitor	S1-025-32661-001	-	2	2
Sensor, Flame	S1-025-32661-002	-	2	2



**POSITIONS 5 & 6 = N4**  
**POSITION 7 = 4**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Valve, Gas	S1-025-32695-000	-	2	2
Switch, Limit, 185	S1-025-32700-000	-	2	2
Gasket, High Temperature	S1-028-11648-000	-	4	4
Gasket, Ventor	S1-028-14847-000	-	2	2
Orifice, Gas, Burner, #30	S1-029-20423-030	-	10	10
Manifold, Gas	S1-029-21176-000	-	2	2
Manifold, Gas Inlet	S1-029-22102-000	-	1	1
Burner, Gas	S1-029-22115-000	-	10	10
Tongue, Door Latch	S1-029-22121-000	-	2	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	2	2
Bracket, Tube Exchanger	S1-073-16053-000	-	4	4
Baffle, Tube Heat	S1-073-16178-000	-	10	10
Bracket, Rollout Switch	S1-073-17161-000	-	2	2
Bracket, Door Latch	S1-073-19224-000	-	2	2
Plate, Door Latch	S1-073-19225-000	-	2	2
Bracket, Latch	S1-073-19226-000	-	2	2
Heat Exchanger	S1-373-16198-001	-	2	2
Cable, Ignition	S1-025-32696-000	-	2	2
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	2	2
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	-	2	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	2	2
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	-	2	2
Ignition, Mod, Integrated	S1-031-01283-000	-	2	2
Terminal Block, 6P, 300	S1-025-20701-000	-	1	1
Transformer, .50KVA, 240/480V	S1-025-26309-000	-	1	1

**POSITIONS 5 & 6 = N4**  
**POSITION 7 = 2**  
**POSITION 14 = H, I, J**

Pressure, Tap	S1-023-16881-000	-	-	2
Switch, Pressure	S1-024-25975-000	-	-	2
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	-	2
Strap, Cable 13.0 Bdl UV	S1-025-27531-000	-	-	2
Strap, Cable 1.75 Bdl UV	S1-025-27642-000	-	-	20
Switch, Rollout, 160	S1-025-27747-003	-	-	2
Ignitor	S1-025-32661-001	-	-	2
Sensor, Flame	S1-025-32661-002	-	-	2
Valve, Gas	S1-025-32695-000	-	-	2
Switch, Limit, 185	S1-025-32700-000	-	-	2
Gasket, High Temperature	S1-028-11648-000	-	-	4
Gasket, Ventor	S1-028-14847-000	-	-	2
Orifice, Gas, Burner, #30	S1-029-20423-030	-	-	10
Manifold, Gas	S1-029-21176-000	-	-	2
Manifold, Gas Inlet	S1-029-22102-000	-	-	1
Burner, Gas	S1-029-22115-000	-	-	10
Tongue, Door Latch	S1-029-22121-000	-	-	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	-	2

**POSITIONS 5 & 6 = N4**  
**POSITION 7 = 2**  
**POSITION 14 = H, I, J (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Bracket, Tube Exchanger	S1-073-16053-000	-	-	4
Baffle, Tube Heat	S1-073-16178-000	-	-	10
Bracket, Rollout Switch	S1-073-17161-000	-	-	2
Bracket, Door Latch	S1-073-19224-000	-	-	2
Plate, Door Latch	S1-073-19225-000	-	-	2
Bracket, Latch	S1-073-19226-000	-	-	2
Heat Exchanger	S1-373-16198-001	-	-	1
Terminal Block, 6P, 300	S1-025-20701-000	-	-	1
Cable, Ignition	S1-025-32696-000	-	-	2
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Ignition, Mod, Integrated	S1-031-01283-000	-	-	2

**POSITIONS 5 & 6 = N7**  
**POSITION 7 = 2**  
**POSITION 14 = D, E, F, G**

Pressure, Tap	S1-023-16881-000	-	-	3
Switch, Pressure	S1-024-25975-000	-	-	3
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	-	3
Strap, Cable 13.0 Bdl UV	S1-025-27531-000	-	-	2
Strap, Cable 1.75 Bdl UV	S1-025-27642-000	-	-	30
Switch, Rollout, 160	S1-025-27747-003	-	-	3
Ignitor	S1-025-32661-001	-	-	3
Sensor, Flame	S1-025-32661-002	-	-	3
Valve, Gas	S1-025-32695-000	-	-	3
Switch, Limit, 160	<b>S1-025-33333-000</b>	-	-	3
Gasket, High Temperature	S1-028-11648-000	-	-	6
Gasket, Ventor	S1-028-14847-000	-	-	3
Orifice, Gas, Burner, #30	S1-029-20423-030	-	-	15
Manifold, Gas	S1-029-21176-000	-	-	3
Burner, Gas	S1-029-22115-000	-	-	15
Tongue, Door Latch	S1-029-22121-000	-	-	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	-	2
Bracket, Tube Exchanger	S1-073-16053-000	-	-	6
Baffle, Tube Heat	S1-073-16178-000	-	-	15
Bracket, Rollout Switch	S1-073-17161-000	-	-	3
Bracket, Door Latch	S1-073-19224-000	-	-	2
Plate, Door Latch	S1-073-19225-000	-	-	2
Bracket, Latch	S1-073-19226-000	-	-	2
Heat Exchanger	S1-373-16198-001	-	-	3
Cable, Ignition	S1-025-32696-000	-	-	2
Cable, Ignition, 44"	S1-025-33352-000	-	-	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Ignition, Mod, Integrated	S1-031-01283-000	-	-	3
Terminal Block, 6P, 300	S1-025-20701-000	-	-	1

POSITIONS 5 & 6 = N7  
 POSITION 7 = 4  
 POSITION 14 = A, B, C

Description	Part Number	Model		
		Y22	Y23	Y24
Pressure, Tap	S1-023-16881-000	-	-	3
Switch, Pressure	S1-024-25975-000	-	-	3
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	-	3
Switch, Rollout, 160	S1-025-27747-003	-	-	3
Ignitor	S1-025-32661-001	-	-	3
Sensor, Flame	S1-025-32661-002	-	-	3
Valve, Gas	S1-025-32695-000	-	-	3
Switch, Limit, 160	<b>S1-025-33333-000</b>	-	-	3
Gasket, High Temperature	S1-028-11648-000	-	-	6
Gasket, Vantor	S1-028-14847-000	-	-	3
Orifice, Gas, Burner, #30	S1-029-20423-030	-	-	15
Manifold, Gas	S1-029-21176-000	-	-	3
Burner, Gas	S1-029-22115-000	-	-	15
Tongue, Door Latch	S1-029-22121-000	-	-	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	-	2
Bracket, Tube Exchanger	S1-073-16053-000	-	-	6
Baffle, Tube Heat	S1-073-16178-000	-	-	15
Bracket, Rollout Switch	S1-073-17161-000	-	-	3
Bracket, Door Latch	S1-073-19224-000	-	-	2
Plate, Door Latch	S1-073-19225-000	-	-	2
Bracket, Latch	S1-073-19226-000	-	-	2
Heat Exchanger	S1-373-16198-001	-	-	3
Cable, Ignition	S1-025-32696-000	-	-	2
Cable, Ignition, 44"	S1-025-33352-000	-	-	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	-	-	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	-	-	2
Ignition, Mod, Integrated	S1-031-01283-000	-	-	3
Relay, Control, 24V, 50/60 Hz, SPDT	S1-024-24116-000	-	-	3
Terminal Block, 6P, 300	S1-025-20701-000	-	-	1
Transformer, .50KVA, 240/480V	S1-025-26309-000	-	-	1

POSITIONS 5 & 6 = N7  
 POSITION 7 = 4  
 POSITION 14 = H, I, J

Pressure, Tap	S1-023-16881-000	-	-	3
Switch, Pressure	S1-024-25975-000	-	-	3
Blower Assy., Vent 230-1-60V	S1-024-34546-000	-	-	3
Switch, Rollout, 160	S1-025-27747-003	-	-	3
Ignitor	S1-025-32661-001	-	-	3
Sensor, Flame	S1-025-32661-002	-	-	3
Valve, Gas	S1-025-32695-000	-	-	3
Switch, Limit, 160	<b>S1-025-33333-000</b>	-	-	3
Gasket, High Temperature	S1-028-11648-000	-	-	6
Gasket, Vantor	S1-028-14847-000	-	-	3
Orifice, Gas, Burner, #30	S1-029-20423-030	-	-	15

POSITIONS 5 & 6 = N7  
 POSITION 7 = 4  
 POSITION 14 = H, I, J (CONTINUED)

Description	Part Number	Model		
		Y22	Y23	Y24
Manifold, Gas	S1-029-21176-000	-	-	3
Burner, Gas	S1-029-22115-000	-	-	15
Tongue, Door Latch	S1-029-22121-000	-	-	2
Knob, Plastic, Fluted, 1/4-20	S1-029-22122-000	-	-	2
Bracket, Tube Exchanger	S1-073-16053-000	-	-	6
Baffle, Tube Heat	S1-073-16178-000	-	-	15
Bracket, Rollout Switch	S1-073-17161-000	-	-	3
Bracket, Door Latch	S1-073-19224-000	-	-	2
Plate, Door Latch	S1-073-19225-000	-	-	2
Bracket, Latch	S1-073-19226-000	-	-	2
Heat Exchanger	S1-373-16198-001	-	-	3
Cable, Ignition	S1-025-32696-000	-	-	2
Cable, Ignition, 44"	S1-025-33352-000	-	-	1
Fuse, 3 Amp., 600V, Class CC	S1-025-32730-001	-	-	2
Fuse, Dual, 3 Amp., 250V, 1/4X	S1-025-21113-000	-	-	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	-	-	2
Fuseholder, #2, 15 Amp., 250V, 1 Pole	S1-025-13991-000	-	-	2
Ignition, Mod, Integrated	S1-031-01283-000	-	-	3
Terminal Block, 6P, 300	S1-025-20701-000	-	-	1
Transformer, .50KVA, 240/480V	S1-025-26309-000	-	-	1

**HOT WATER COIL (Beginning Reference - Positions 5 and 6 in Unit Model)**

**1 ROW**

**POSITIONS 5 & 6 = W1**

Coil, Hot Water 1 Row	S1-026-35522-001	1	-	-
Panel, Blockoff Top	S1-073-21591-000	1	-	-
Angle, Support, Side	S1-073-21595-000	2	-	-
Liner, Blockoff Front	S1-073-21641-000	1	-	-
Panel, Support, HWC	<b>S1-073-21645-000</b>	1	-	-
Panel, Support, Front	<b>S1-073-21646-000</b>	1	-	-
Liner, Support, Front	<b>S1-073-21649-000</b>	1	-	-

**2 ROW**

**POSITIONS 5 & 6 = W2**

Coil, Hot Water 2 Row	S1-026-35522-002	1	-	1
Panel, Blockoff Top	S1-073-21591-000	1	-	1
Angle, Support, Side	S1-073-21595-000	2	-	2
Liner, Blockoff Front	S1-073-21641-000	1	-	1
Panel, Support, HWC	<b>S1-073-21645-000</b>	1	-	1
Panel, Support, Front	<b>S1-073-21646-000</b>	1	-	1
Liner, Support, Front	<b>S1-073-21649-000</b>	1	-	1

**STEAM HEAT**

Coil, Steam Coil 1 Row	S1-026-35522-003	1	1	1
Plate, Gas Blockoff	S1-073-17143-000	2	2	2
Panel, Blockoff Top	S1-073-21591-000	1	1	1
Panel, Support, Rear	S1-073-21594-000	1	1	1



**STEAM HEAT (CONTINUED)**

Description	Part Number	Model		
		Y22	Y23	Y24
Angle, Support, Side	S1-073-21595-000	2	2	2
Panel, Support, Steam Coil	S1-073-21639-000	1	1	1
Liner, Blockoff Front	S1-073-21641-000	1	1	1
Liner, Blockoff Front	S1-073-21642-000	2	2	2
Angle, Steam Coil Blockoff	S1-073-21773-000	2	2	2

**FILTER OPTION (Beginning Reference - Position 11 in Unit Model)**

**POSITION 11 = A**

Filter, Air Trowa 2 x 20 x 25	S1-026-01730-000	6	6	6
Filter, Air 2 x 16 x 25	S1-026-03616-000	4	4	4

**POSITION 11 = B**

Filter, Air Trowa 2 x 20 x 25	S1-026-01730-000	6	6	6
Filter, Air 2 x 16 x 25	S1-026-03616-000	4	4	4
Filter, 16 x 25, 6", 65%	S1-026-34681-000	4	4	4
Filter, 20 x 25, 6", 65%	S1-026-34685-000	6	6	6

**POSITION 11 = C**

Filter, Air Trowa, 2 x 20 x 25	S1-026-01730-000	6	6	6
Filter, Air 2 x 16 x 25	S1-026-03616-000	4	4	4
Filter, 16 x 25, 6", 95%	S1-026-34682-000	4	4	4
Filter, 20 x 25, 6", 95%	S1-026-34686-000	6	6	6

**POSITION 11 = D**

Filter, Air Trowa Pleated	S1-026-32091-000	6	6	6
Filter, 16 x 25, 2"	S1-026-34575-000	4	4	4

**DISCONNECT OPTION (Beginning Reference - Position 14 in Unit Model)**

**POSITION 14 = A, D, H**

Plate, Gas Blockoff	S1-073-17143-000	1	1	1
Guard, Power Switch	S1-073-18725-000	1	1	1
Plate, Patch Disconnect	S1-073-26017-000	1	1	1

**POSITION 14 = E**

Switch, Disconnect, 400 Amp., 600V	S1-025-32678-000	1	1	1
Guard, Power Switch	S1-073-18725-000	1	1	1
Plate, Disc Cover, 400 Amp.	S1-073-26008-000	1	1	1

**POSITION 14 = F, G, I, J**

Guard, Power Switch	S1-073-18725-000	1	1	1
Switch, Disconnect, 250 Amp., 600V	S1-025-32677-000	1	1	1
Plate, Disc Cover, 250 Amp.	S1-073-26007-000	1	1	1

**CONVENIENCE OUTLET (Beginning Reference - Position 14 in Unit Model)**

**POSITION 14 = A, C, D, F, H, J**

Plate, Gas Blockoff	S1-073-17143-000	1	1	1
Plate, Outlet Cover	S1-073-18721-000	1	1	1



**POSITION 14 = B, E, G, I**  
**POSITION 7 = 2**

Description	Part Number	Model		
		Y22	Y23	Y24
Circuit Breaker, 1 Pole, 20 Amp., 250V	S1-024-27517-000	1	1	1
Cover, Switch, Plastic	S1-025-32675-000	1	1	1
Fuse, Time Delay, 30 Amp., 600V, Class CC	S1-025-32733-001	2	2	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Outlet, Convenience, 20 Amp., 125V	S1-025-31987-000	1	1	1
Transformer, 3KVA, 208/230-120V	S1-025-32672-240	1	1	1

**POSITION 14 = B, E, G, I**  
**POSITION 7 = 4**

Circuit Breaker, 1 Pole, 20 Amp., 250V	S1-024-27517-000	1	1	1
Cover, Switch, Plastic	S1-025-32675-000	1	1	1
Fuse, 15 Amp., 600V	S1-025-32732-001	2	2	2
Fuseholder, #1, 30 Amp., 600V Max., 1 Pole	S1-025-17407-000	2	2	2
Outlet, Convenience, 20 Amp., 125V	S1-025-31987-000	1	1	1
Transformer, 3KVA, 240/480-120/240V	S1-025-32762-000	1	1	1





